**Current Use** 

SYRACUSE, N. Y .- Carrier

Corp. last week introduced for

1957 sale four completely new

lines of room air conditioners

including 3/4 and 1-hp. models

less electric current but at the

same time produce full cooling

capacity at standard condi-

hp. unit requiring only 71/2

amperes of current and a 1-hp.

model for 115-volt household

circuits "both with rated cool-

ing capacities equivalent to

conventional models calling for

new thin "Console Weather-

maker" which can be installed

below the window to project

only 6 in. above the sill. Or it

can be built into the wall with-

out obstructing the window, and

can be used to convert steam

or hot water heating systems to

year-round air conditioning,

room by room, without duct-

At the same time, Cloud

(Concluded on Page 31, Col. 1)

Also unveiled was a versatile

far greater current."

The company revealed a 3/4-

which

tions,"

"require substantially



Learn to live and laugh thus delay your epitaph

Proudest Father World Series Time! More Baseball Stories Newspaper Boners Here's Where He Came In Oddities of the Year Enter Our Industry Original Lou

### **Proudest Father**

No doubt the proudest father (as of this moment) in our industry is Kenneth McCormick of the Jackson Hopkin Co. (contractor) in Bakersfield, Calif.

Mr. McCormick's son, Mike, has been signed by the New York Giants for a \$60,000 bonus. Mike, a southpaw pitcher of tremendous promise, was wooed by 14 other major league tween the cost of materials, etc.,

### World Series Time!

And that timely note reminds (Concluded on Back Page, Col. 1) us that it's World Series time again. Herewith, then, comes another collection of baseball anecdotes—a traditional "Dope" at this time of the year.

"Ever been on television, Phil?" Scooter Rizzuto was asked early this year (he retired recently).

"Yep. Almost every day. I do a juggling act at Yankee Stadium.'

July 31, 1956, Billy Martin of the Yanks was credited with a strange home run.

His liner to the left field fence was caught by Cleveland's Al Smith, who then toppled over the fence . . . and dropped the ball.

shrine, there's an annual Hall park are strictly "bush."

For example, in 1956 (N.Y. Al Kaline chased a long fly ball. Caught it, too-after crashing into a cart of soft drinks pushed by a girl peddler.

Neither Al nor the girl were hurt, but there was a lot of broken glass in the outfield.

Try to top this: A Sally League outfielder struck out, but scored a run before the next batter completed his turn!

made first when Augusta's third strike. An attempted pick- future of America." off went awry, and Reedy (Concluded on Page 8, Col. 1)

# Shows 71% Rise

ing 1954, value added by manubillion dollar mark and increased 71% over 1947.

This was disclosed in an advance report on results of the 1954 census of manufacturers Census, U. S. Dept. of Com-

The advance report, issued recently by the bureau, presents its data in three tables. These are published on pages 24, 25, and 26 of this issue. All figures are preliminary, the bureau advises, and are subject to revision in the final industry bulletin.

All comparisons are made with 1947, the year of the last official census of manufacturers.

"Value added by manufacture," the yardstick used by the bureau to measure the industry, is defined as the difference beand the value of shipments.

It is used, the bureau said, to

BEHIND PAGE

# '54 Census Data '56 Retail Room Unit Sales Hit 1,500,000; On Refrigeration Changes Mark Carrier, Fedders '57 Lines WASHINGTON, D. C.—Dur- Fedders Offers Mfr., Distributor Carrier Units

NEW YORK CITY - A new conducted by the Bureau of the 1957 "Thin-Lo" line of room air conditioners adaptable for either window or through-the-wall installation was introduced to eration Institute. distributors here by Fedders-Quigan Corp.

Fedders also showed the disconditioners of 2-hp. capacity designed for the mass residential and commercial markets.

Featured in each cabinet size is a 3/4-hp. 71/2-amp. model for low voltage applications and a 1-hp. heat pump model that automatically defrosts itself. The "Customatic" heat pump model in the Series A cabinet is equipped with a manually adjustable thermostat.

The 1957 Thin-Lo units are avoid the duplication in the housed in two sizes of cabinets, value of shipments which re- both 16 in. high and 27 in. wide. (Concluded on Page 4, Col. 8)

12

# facture in the refrigeration machinery industry topped the Room Unit for Aug. 31 Inventory Claim Lower Set at 376,000

WASHINGTON, D. C.-Total retail sales of room air conditioners in 1956 will hit the longsought goal of 1,500,000 units, according to estimates made by the Air-Conditioning & Refrig-

Production of room air conditioners in the "room air conditioner production year" (Sept. tributors low-priced central air 1, 1955 to Aug. 31, 1956) is estimated by AIR CONDITIONING & REFRIGERATION NEWS to have been close to the 1,675,000 unit mark.

Preliminary estimates by ARI of room unit inventories as of Aug. 31 in the hands of manufacturers and distributors at 376,000. This compares with an inventory figure of 240,000 units on the same date in 1955. The inventory gain amounts to 11% of retail sales, it was pointed out

Following is a comparison of retail sales, and inventory carryover in the past three years: 1954

Retail	Sales			970,000
Inve	ntory	(Aug.	31) .	515,000
		1955		
Retail	Sales			1,300,000
		(Ann		240,000

1956 etail Sales ......... 1,500,000 NARDA Asks Probe of Retail Sales spot surveys that indicated that

### Philco Talking to Avco—'That's All'

PHILADELPHIA - James M. (Avco) and others might make identical merchandise." part of our laundry equipment."

Giants vs. Detroit Tigers) fielder lishment of a Purdue University maintaining the activities of the ment will be made "when it is sohn said, would "free many a

### Last year the ARI made some Prices to Builders (Concluded on Back Page, Col. 4) CHICAGO-The National Ap-

work.

pliance & Radio-TV Dealers Association has asked the Federal Trade Commission to investigate builder sales practices in the appliance industry.

A. W. Bernsohn, NARDA Skinner, Jr., president of Philco managing director, in a letter to Corp., last week declined to John W. Gwynne of the FTC, comment on trade reports that cited the "common practice in his company is seeking to ac- the appliance industry of sinquire Avco Mfg. Corp.'s Bendix gling out one classification of Div. but he acknowledged that appliance purchaser, the builder, Philco has "talked with Avco for prices appreciably lower and others about an arrange- than those charged another ment of some kind whereby they classification, the dealer, for

Adjustment of the builder-Skinner added that a state- dealer price differential, Bern-(Concluded on Page 4, Col. 1)

# At Cooperstown, N. Y., home Purdue Announces Establishment of of Fame game. Conditions at the Refrigeration, Climate Control Center

**Trouble-Shooting Air Conditioning Jobs** 

Chill Tunnel for Frankfurters

Refrigeration Machinery Sales

General Industry Statistics for '54

As Reported by U. S. Census Bureau.

Refrigeration Problems... 22

Discoloring When Packaged .

Twenty-Minute Cooling Period Prevents

**Air Force Residential Air Conditioning** 

Installing Year-Round Systems In 18 Officers'

Servicing Weathertron Heat Pumps......

Quarters Offers Same Problems as Civilian Job.... 15

Basic Approach To Correcting 'Super-Chronic' Unit

search will be conducted on both dustry and places of higher G-E Raises Prices on the design and application of learning." air conditioning and refrigeration equipment, was announced and engineering research for

Regular Features

Editorial.

tion Climate Control Center as air conditioning. catcher Walt Streuli lost the a "dynamic contribution to the President Hovde also pointed of 8%.

Hovde asked for the coopera- Center will have a "bonus" tion and support of the indus- (Concluded on Page 28, Col. 4)

LAFAYETTE, Ind. - Estab- try in equipping, staffing, and Center for Refrigeration and Center, in a new concept of Climate Control, in which re- "cooperative effort between in-

What's New 20

Patents ..... 32

tion industry, the head of what for both humans and farm aniis generally regarded as the mals, to improve human com-

out that the activities in the

# In addition to basic scientific Larger Hermetic Motors Room Unit Prices 3 to 5%

SCHENECTADY, N. Y.-The from 1/2 hp. and above.

best engineering school between fort and to increase animal pro- uniform increase of 8% will has been announced by Stanley Junior Reedy of Columbia the two coasts heralded the es- ductivity. Studies will also be apply. On the newer line of L. Abrams, Emerson-Quiet Kool whiffed (Aug. 7, 1956) but tablishment of the Refrigera- made in the field of industrial two-pole motors, the price in- president. crease ranges from a minimum

(Concluded on Page 4, Col. 5) material.

# Emerson-Quiet Kool Ups 8

JERSEY CITY, N. J.-The Sept. 13 by Purdue's President the air conditioning and refrig- General Electric Co. has an prices of eight room air condi-Fred Hovde at a luncheon here. eration field, the Center will nounced a price increase effectioners have been raised 3% to Addressing a group from the conduct studies in controlled en- tive Oct. 1 on all hermetic 5% by Emerson-Quiet Kool air conditioning and refrigera- vironmental laboratory setups motors to 7 in. diameter, rated Corp., the air conditioner manufacturing subsidiary of Emerson On the four-pole motors a Radio & Phonograph Corp., it

Abrams added that the increases, which were effective Motors of this type are used September 15, were made necesin hermetically sealed compres- sary because of higher costs of



### ARI Committee Lays Plans for '57 Show

ARt's 10th Exposition Committee meets to consider plans for the 1957 Chicago Ex- Air Conditioning Contracting position. Left to right (seated) are R. H. Israel, Virginia Smelting Co., chairman of the group, and George E. Mills, ARI show director. Standing are guest Harry Katz, United Exposition Service Co.; D. C. McSorley, Jr., E. I. du Pont de Nemours & Co., Inc., J. W. Krall, McCray Refrigerator Co.; J. K. Barnes, Carrier Corp.; Herman N. Goldberg, Standard Refrigeration Co.; James Emmett, Jr., Jas. P. Marsh Corp., committee vice chairman; and W. A. Siegfried, Superior Valve & Fittings Co.

### Nashville Firm Holds New Plant Open House

NASHVILLE, Tenn.-Central Air Conditioning & Heating, Inc., held open house recently in its new plant on Thompson Lane in Sidco subdivision.

Cutaway production models of the latest residential and commercial air conditioning and heating equipment of Chrysler Airtemp Div. of the Chrysler Corp. were in operation for architects, engineers, contractors, purchasing agents, dealers, builders, and invited guests.

# Div. Set Up by Friedrich Unit

SAN ANTONIO-A complete equipment." commercial and residential heating and cooling contracting division, headed by Wallace Kerr, Commercial Distributing Corp.

Certified Rating Committee

# Air Moving & Conditioning Assn. Program **Aimed at Assuring User Highest Standards**

vice president of sales, New performance. York Blower Co., Chicago, and recently named national comtion's Certified Rating Commitcommittee has undertaken "a tioning industry.

"That is: certified performance ratings for air moving

Trickler said the committee has been appointed by AMCA "to develop a program to ashas been set up by Friedrich sure the user of air moving and conditioning equipment of the

CHICAGO - E. E. Trickler, highest standards of equipment

"To implement this program, AMCA is considering issuing a mittee chairman of the Air Certified Rating Seal, to both Moving & Conditioning Associa- AMCA member and non-member companies whose products can tee, recently revealed that his qualify. The appearance of this seal on the equipment would inproject of vital importance to dicate that it will operate acall the air moving and condi- cording to published performance rating.

"In order to qualify for the Certified Rating Seal, the equipment manufacturer would have to prove to the association that he has complied with all test requirements, and that he is following prescribed procedures to assure maintenance of the performance rating.

"We are proposing to make annual inspections of laboratories at which tests are made from the standpoint of reliability of its equipment and methods as well as qualifying the laboratory initially.

"The association has two methods of qualifying a testing laboratory: (1) The 'Witness Method' which employs a qualified, neutral observer to witness the manufacturer's tests; (2) the 'Unknown Sample Verification Method' in which an actual unit is furnished by AMCA to the laboratory for testing. The unit being of unknown design demonstrates whether or not the manufacturer has proper testing facilities and personnel to duplicate the performance characteristics already known to AMCA."

A report on the Certified Rating Committee's projects will be presented at the annual meeting of the Air Moving & Conditioning Association this October, at the Greenbrier, White Sulphur Springs, W. Va.

Headquarters for the 51-member association are at 2159 Guardian Bldg., Detroit 26, Mich. Executive vice president is L. O. Monroe; assistant to executive vice president; Robert E. O'Rourke.

### Former Airtemp Pres., David Russell, Dies

JACKSON, Tenn.-David W. Russell, 60, president of Airtemp Div., Chrysler Corp., Dayton, from 1940 to 1947, died recently in General hospital here.

He left Dayton to become vice president of McCauley-Russell Motor Co. in Jackson, his hometown. While in Dayton, he was on the board of directors of the Air Conditioning frigerating Machinery Association and was a member of the American Society of Refrigerating Engineers.

He is survived by his wife and two sons.

### Williamsburg Presbyterian Church Plans Air Conditioning

KINGSTREE, S. C.-A \$44,-000 remodeling program now under way at the Williamsburg Presbyterian church will include the installation of air conditioning, according to David S. Epps, chairman of the building committee.



KRAMER TRENTON CO. • Trenton 5, N.J.

# Ecumsen compressors

encompass **EVERY** refrigeration application!





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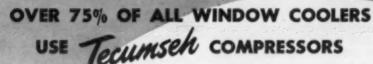
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HERE'S WHY To enable the window cooler manufacturers to broaden their market through better and more economical products, Tecumseh has consistently extended and improved its line of compressors for this application. Two factors were of prime importance: reducing compressor price and offering better performance over a wider range of sizes. Today, Tecumseh offers the window cooler manufacturer ten basic models, each pin-pointed to specific industry requirements.

Five models of single cylinder, internally spring mounted compressors range in size from 1/3 to 1 H.P. with BTU ratings from 4350 to 9500. The 1/3 and 1/2 H.P. models provide low cost compressors for window coolers designed for relatively small rooms and low current consumption. Two 3/4 H.P. models are available to supply what is now the largest unit volume segment of the market. Variations in tube locations and angles as well as provision for remote mounting of the capacitors are offered to allow manufacturing customers

possible additional savings in assembly. Model S1T16 is the latest advancement in this line and will meet the National Electrical Code requirements for a 1 H.P., 115 volt, plug-in compressor. Customers desiring 1 H.P. capacity may now purchase a unit which will operate on 115 volt, single outlet service rather than the 230 volt service previously required. The cus-

tomer savings in wiring costs as well as the more general availability of 115 volt service make this a very significant development in the extension of the window cooler market.

Five models of twin cylinder externally spring mounted compressors range in size from 3/4 H.P. to 13/4 H.P. with BTU ratings from 9150 to 19,500. Model B7616 is a full capacity 3/4 H.P. compressor for heavy duty applications. Model B1516 is a full capacity 1 H.P. compressor. Certain savings in auxiliary equipment may be made on installations not requiring full 1 H.P. capacity by using model B1613. Model B32P16 is a 11/2 H.P. compressor and

model B74T16 may be used as an "Economy" 2 H.P. compressor where full 2 H.P. capacity is not required. Each Tecumseh window cooler compressor is designed to comply with all codes regulating power factor and current limitations. Tecumseh offers window cooler manu-

facturers the most flexible and complete line of compressors available today. In addition, our advanced engineering keeps ahead of this fast moving market and assures each customer that he will benefit immediately from new developments.

For detailed information and specifications concerning Tecumseh hermetic compressors, write your nearest Tecumseh District Office today!



2 H.P. -- 19,500 BTU\*



11/2 H.P. - 18,500 BTU\*





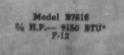
1/2 H.P. - 6200 BTU\*

1/3 H.P. - 4350 BTU\*









#### VOLUME PRODUCTION - PRICED



25,000,000 COMPRESSORS TODAY

TECUNSEH PRODUCTS CO.

Marion, Ohio

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The World's Largest Producer of Compressors for the Refrigeration Industry

### NARDA Asks --

(Concluded from Page 1, Col. 5) he must participate in an ac- Series "B" cabinet 19 in. deep. line. tivity that is unfair to his most substantial customers, immoral standard 3/4 and 1-hp. models. and we feel and believe that upon investigation you will agree, illegal."

Bernsohn said this practice is aggravated even more by announced last June, is designed looseness of some manufacturer for policing methods.

He charged that as a result, much merchandise sold at regular 208-230-volt models. builder prices, ostensibly for use in new housing, finds its way into retail channels.

"This causes those dealers, nated by the manufacturer to 71/2-amp. 3/4-hp. unit and offersell to them, to appear to be tive disadvantage," it was point- ment units are 1/2 and 3/4 hp.

### Fedders Offers Wall or Window Unit--

Series B cabinet is a 1-hp., 115- soms. Duct work carries the volt model, with or without refrigerated air the length of electronic filter. This model, the store. applications without 220volt service. It is claimed to operate at 25% less cost than to cool homes up to 1,200 sq. ft.

The Series B cabinet line further includes custom and deluxe 11/2-hp. models.

In standard cabinet sizes buying from the agencies desig- Fedders is repeating the 1956 ing a new 1-hp., 115-volt model,

In central-type systems, Fed- and condenser coils.

(Concluded from Page 1, Col. 3) ders offers the 2-hp. "Transomanufacturer and distributor of The Series "A" cabinet, how- matic" and "Adaptomatic" airappliances from the feeling that ever, is 16 in. deep and the cooled units as part of its 1957 Both are equipped with Series A cabinets also house pushbutton remote controls.

> The Transomatic is designed Additionally featured in the for installation in store tran-

### 'Adaptomatic' Features

The Adaptomatic is designed in area. New ductwork can be installed or existing hot air furnace ducting can be used, the company said.

The Adaptomatic features pressurized condenser air wheredual centrifugal blower wheels draw outside air to any overcharging customers and to a 1-hp., 208-230-volt model, and desired location and a "Super be placed at a serious competi- a 2-hp. model. Standard case- F" cooling system consisting of heavy-duty 4-row evaporator



LEFT: Pictured here is new Fedders %-hp. "Thin-Lo" window air conditioner.

A 3-hp. version of the Adaptomatic will be available early in 1957, the distributors were told.

To go with its central air conditioners, Fedders will make available to dealers snap-on duct kits with components colored individually for identification; a green duct for return air, red for condenser discharge, and yellow for fresh air intake.

Separate kits are available for ceiling, crawl space, plenum, and attic installations.

### 'Uni-Mount' Compressor Suspended from One Point

In its 34 and 1-hp., 115-volt room cooler models, Fedders has introduced a new "Uni-mount" compressor that is suspended ers, he said, will be mass profrom a single point to minimize duced, thoroughly merchanvibration. Fedders is said to have applied for a patent on the channels heretofore unexploited. single-cylinder compressor. It is manufactured for Fedders by Tecumseh Products Co.

outer cabinets, with concealed tion included. "Weather Bureau" controls, and the rotating "Weather Wheel" which permits 360° control of air direction.

and chairman of the board, told central air conditioners. the distributors that with the through-the-wall campaign."



ABOVE: New Fedders "Thin-Lo" room units can be installed through-the-wall. Claimed to be the smallest available, outer cabinets measure 16 in. high, 27 in. wide, and 16 in. deep.

dised, and distributed through

Consumers, for the first time, he declared, will be able to buy a central unit from a retailer All models feature louvered for as little as \$500, installa-

### G-E Price Hike --

(Concluded from Page 1, Col. 4) Salvatore Giordano, president sors primarily for room and

A similar price increase of Thin-Lo line, "1957 will be the 8% was announced July 16 on year of Fedders' vigorous hermetic motors rated from 1/2 through 1/3 hp. which became

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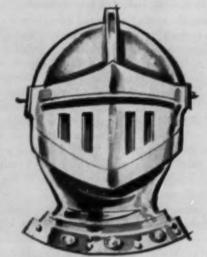
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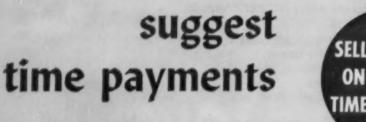
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# If your prospect acts like this







to clinch the sale



LODAY the demand on working capital is heavy. Preferring to keep their cash and usual lines of credit intact for current operations, more and more of your prospects will want to finance their purchases of equipment. Be sure your proposals are complete by including information about buying on the nationally

popular COMMERCIAL CREDIT PLAN, To discover how COMMERCIAL CREDIT'S tailormade Refrigeration Financing Plan can help you build prestige and close sales, call our office in your city or write COMMERCIAL CREDIT CORPORATION, 14 Light Street, Baltimore 2, Maryland.

COMMERCIAL CREDIT CORPORATION . A service offered through subsidiaries of Commercial Credit Company, Baltimore . . . Capital and Surplus over \$190,000,000 . . . offices in principal cities of the United States and Canada.



INTERNATIONAL COVERS FOR AIR CONDITIONERS CORP. 532 Broadway, New York 12, New York

Made of long lasting, heavier gauge Firestone Velon.

Write for the facts today!

### Federal Agencies Report

# August Building Booms To Record High; \$28.4 Billion Outlay for First 8 Mos.

new high for any month.

of last year by 1%.

### August Outlays Top \$4.2 Billion

Outlays during August a year ago totaled slightly more than \$4.2 billion, the previous high.

Construction outlays amounted to \$28.4 billion for the first eight months of this year, the government said. This was an increase of over 2% over the \$27.8 billion spent last year.

### **Building Reaches Annual** Rate Of \$44.3 Billion

After allowance for seasonal changes, new construction activity in August reached an annual rate of \$44.3 billion, the report noted. During the full year of 1955, construction put in place amounted to \$43 billion.

Most major types of building showed a normal seasonal movement between July and August, the agencies said. However, they noted that activity on military facilities, which usually registers a substantial gain in August, remained steady.

Outlays in August were at a monthly high for these types of construction: office and warehouse buildings, private industrial plants, public utilities, schools, highways, sewer and water works, and public service enterprises.

### **Private Spending Totals** \$2.8 Billion for Month

Private spending for new construction totaled \$2.8 billion in August, the departments said. This was about the same as was spent in July, but 2% under the year-ago total. Most of the decline from the August, 1955, figure came in private spending for new homes, it was disclosed. Last month this type of spending totaled \$1.2 billion compared with \$1.4 billion a year earlier.

During the first eight months of this year, private expenditures for new construction

### FTC Takes Appeal Under Advisement On Evis Decision

WASHINGTON, D. C. - The Federal Trade Commission recently heard oral argument on the appeal of counsel supporting the complaint from the initial decision of the hearing examiner on alleged misrepresentation of the Evis water conditioner.

The commission said the matter has been taken under advisement and it will issue a decision "in due course."

The hearing examiner last spring issued an order which would dismiss for lack of proof charges that Evis Mfg. Co. misrepresented operation and advantages of its product.

WASHINGTON, D. C .- Value equaled the \$19.9 billion record of this year, public construcof new construction in August for the period set in 1955. The tion outlays totaled \$8.5 billion rose seasonally to \$4.3 billion, a report said a \$977 million de- and topped the like period last salers Association will meet cline in private residential build-In a joint release, the Com- ing was offset by increases of merce and Labor Departments \$443 million in private indus- public service enterprises, and said last month's spending for trial building, \$306 million in new construction edged up 2% utilities construction, and \$298

struction amounted to more dustrial construction.

above the July total and 8% part of the increases were for highway construction.

heavier outlays for highways, compensated for a 51% drop in from July and topped August million in commercial building. Atomic Energy Commission in- Calif. Public spending for new con- stallations and other public in-

# than \$1.4 billion in August, it Du Pont Survey Spotlighted at above August last year. A large ARW Region 9 Meeting Oct. 5-7

ing and Refrigeration Whole- annual fall meeting.

eration Suppliers, San Diego, is Co., Inc., Palo Alto, Calif.

SAN DIEGO, Calif-A record chairman of ARW for Region During the first eight months attendance already indicated, 9 and is in charge of arrange-Region 9 of the Air Condition- ments and the program for this

The program will include disyear 6%. The report stated Friday, Saturday, and Sunday, cussion periods on general poli-Oct. 5, 6, and 7, at Alisal Ranch- cies of the industry. Presenta-Resort which is four miles east tion of a du Pont survey has water and sewer lines more than of Highway 101 and about 40 been arranged by Samuel N. miles north of Santa Barbara, Seely, western district manager "Kinetic" Chemicals Div., R. A. Nicol of Allied Refrig- E. I. du Pont de Nemours &



For more information about products advertised on this page use Information Center, page 21.

# Trouble-Shooting Air Conditioning Jobs

**Unravel Problem So** 

Analyze 'Chronic Problem' Job, Find and Correct Trouble, Work Out seeking information. It is of no found with the coil and the con-Zone Problems, Check Control Arrangements, Watch Operation

By C. Dale Mericle

faults no matter how remote correctly. these faults may seem from the ing, Airtemp Div., Chrysler to the trouble. Fundamentally, drawings are lost. Corp.

Such things as dirty filters, chronic jobs: leaking water pumps, etc., may or may not be part of the work right. To me this job is trouble, but they certainly do still in the installation stage. not help the over-all efficiency of the system, Gonzalez said at the U.S. Air Force Refrigeration and Air Conditioning Conference held at Maxwell Air Force Base here recently.

### Outlines Airtemp's Check-Test and Start-Up Procedures

As part of this presentation on trouble-shooting Henry Herrmann of Airtemp's service training section outlined specific check-test and start-up procedures for Airtemp package conditioners, both commercial and residential. You're going to have to find someone in your organization who tempermentally likes to shoot trouble," Gonzalez cautioned. "You can do an awful lot to people by using your emotions, but none of that works on machinery.

"That cast iron, those bolts and tubing just don't care. They don't react to your feelings, only to what you actually do to them," he said.

"Trouble jobs," Gonzalez continued, "are just like women. There are no two alike. You rarely find the same things causing trouble on different jobs.

### Trouble-Shooting Is Finding What Was or Wasn't Done

"All trouble-shooting, fundamentally, is finding out what was done that shouldn't have been done, or vice-versa. It all goes back to the fact that somebody goofed. But if a human being put the trouble in, a human being ought to be able to take it out," he said.

"I'm not talking about normal maintenance and repairs but the chronic, recurring troubles," Gonzalez explained. "For these the design people are logical ones to look for for help.

"This takes time, however,"

FOR DEHYDRATING AND TESTING ... Portable LIGHTWEIGHT Model O Single-Stage Pump-1 mm. vacu blank flange, 1 CFM, 1/4 HP, weight 48 lbs. Madel A Twa-Stone Pump-1/10 mm, vocuum, flenge, 2.5 CFM, 1/2 HP, weight 80 lbs. Write for prices and date. BEACH-RUSS COMPANY

12 CHURCH ST. . NEW YORK 7. N. Y

MONTGOMERY, Ala. - Basic he cautioned. "First you must one or more seasons and then here," he emphasized. "Furtherapproach to trouble-shooting a localize the problem, then cor- becomes super-chronic. Evi-'super-chronic" air conditioning rect it, and then check back to dently this type has no serious job is first to correct all obvious see that it continues to work design faults or acts of commission or omission. The prob-"A super-chronic job usually lem here," he said, "is to untrouble, believes Ralph Gonzalez, has several acts of commission ravel it so the serviceman can director of application engineer- and omission which contribute service it. Often the original Talks To Servicemen, Users

> there are two kinds of super-"First, the job that never did

Serviceman Can Work "Second, the job that pro- your efforts on finding and cor- during periods of mild weather. duces satisfactory results for recting the trouble first. Then

"Keep in mind that you're exists. You've got to work from break down. to be and do.

"Before I talk to the user I'll "On jobs that never have have four or five different verworked right, I believe it's best sions from men who've tried to to make load calculations of the fix the job. But users can often way the job works now," he ad- give you helpful suggestions," Gonzalez said. "They can show "Also," he suggested "forget you patterns of the trouble, such by checking the operation of worrying about who's going to as mild weather complaints; pay for what. Concentrate all that is, the trouble occurs only

"It is necessary to watch the

work out the zone problems, and job for several hours, and alsothen check the control arrange- through a complete start-upcycle," he declared.

Generally, little trouble is significance who designed the denser, but the compressor "does system or why he designed it all the work, so if something's that way. The job is there. It wrong, the compressor may

"Many compressors are remore, don't worry about the ori- placed without finding and corginal specifications. Remember, recting the system defect which the equipment can't read. It caused the compressor to fail," doesn't know what it's supposed Gonzalez said. "Sure, compressors sometimes have faults of their own, but I'd guess that two-thirds of compressor breakups are due to faults in the system.

### Replace Compressor and Check System's Operation

"You can learn an awful lot the system after the compressor has been replaced," he noted.

"In his part of the discussion (Concluded on next page)

# Look for these labels soon!



## Trouble-Shooting Jobs--

of trouble-shooting, Henry Herr- that the printed form covering which should be just tight other things. Is the refrigerant closes shortly after the unit mann recalled that "one of the this on packaged air conditiongeneral I've ever seen was put and serial numbers, nameplate bearings and motor bearings Check piping sizes. Is all water by a sewing machine manufac- data, control panel data, type of should then be checked for lubriturer. These instructions started condensing, make and type of out: 'First, put that screwdriver expansion valve, etc. back in your pocket. Second, read the instructions.'

declared, "is really a 'doctor of plained. mechanical equipment.' Like the medical doctor, he must know anatomy and physiology, that is, he must have knowledge of the product. He, like the doctor, must know hygiene and health, And then on service calls he to the unit."

best suggestions on servicing in ers requires notations of model

Such permanent installation records are extremely helpful "The serviceman," Herrmann for future reference, he ex-

### 20 Major Points To Check-Test, Start-Up

There are 20 major points to this check-test and start-up.

"We say, first make sure the that is, preventive maintenance. shipping bolts have been removed. Then inspect all wiring must make a diagnosis and then connections to make certain and liquid line shut-off valves voltage and amperes of compresprovide the remedies or repairs there are no loose connections. all the way, the unit can be sor, fuse size, horsepower and Reviewing the Chrysler Air- minal screws to loosen in trans- ing the high and low pressure motor or condenser motor.

to the unit and check every correct setting and operation. connection.

(Concluded from preceding page) procedure, Herrmann pointed out alignment of the blower belt, slipping on start-up. The blower cation. Many models have permanently lubricated bearings, but all should be checked," Herrmann advised.

> is used, the bearings on the perature checks must be made, tower fan motor and pump using good, accurate instrumotor should be lubricated according to the instructions.

> where gauges," he reminded the group, heat, head, suction, and oil pres-"must be accurate.

It is possible," he said, "for ter- started. All the controls, includ- amperes of cooling tower pump temp check-test and start-up portation. Pull the main switch switches, are checked now for

"Next, check the tension and In the meantime," Herrmann explained, "you can check for it must be checked to see that it enough to prevent the belt from charge okay? Is the supply of stops," Herrmann said. condenser water adequate? piping free of leaks? Is the water drain adequate, and does the condensate piping run separately to an open drain?

"After the unit has operated "Likewise, if a cooling tower at least an hour, several temments," he said. "These include entering and leaving air, dry-"Now install pressure gauges bulb and wet-bulb temperature, required, and these suction line temperature, supersure, entering and leaving tem-"After opening the discharge peratures of condenser, oil level,

"The entire unit, of course,

must be tested to be sure it's "Let the unit run for an hour. free of refrigerant leaks, and if a water regulating valve is used,

> "Make sure the unit is clean inside and out, and that the discharge air grilles are properly adjusted. Final steps include filling out the warranty card, giving the owner or operator instructions on filter attention, control operation, etc., and trying to sell the owner a maintenance contract."



F. HALLORAN





H. SWATMAN



## Penn Controls Adds **4 Sales Engineers**

GOSHEN. Ind. - Four new sales engineers have been added to the sales organization of Penn Controls, Inc.

They are Francis Halloran, Howard Costello, Jr., William Marshall, and Harold Swatman. The men have been assigned to various branch offices following a two-month training program at the Goshen plant.

Swatman will serve as a sales engineer for the southern part of Texas with his office located at 154 E. Sunnyside, Houston 22. Texas.

Halloran, Costello, and Marshall will specialize in trade service contact work on the east coast, with Halloran working out of Penn's Boston office, Costello from the North Bergen, N. J. district office, and Marshall in Philadelphia.





The NEW DOUBLE STRAP AIR CONDITIONER

### PROTECTOR

The only REAL fit for ALL model windo air conditioners. • Only SIX sizes and stock numbers. • Attractive forcet groon fabric. · Clear plastic peckaging with visible instruction sheet. · inexpensive. · A fast and easy seller.

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# ...on Pennsalt's new refrigerants

THE KEY TO MODERN LIVING

Now-even before the complete line of Isotron\* fluorinated refrigerants is ready-Pennsalt offers the much-needed "missing link" of individualized service and assistance to the air-conditioning and refrigeration design engineer, the wholesaler, and the service contractor.

A pioneer and leader in modern fluorine chemistry, Pennsaltstands squarely behind the new ISOTRON line. ISOTRON products are COMPLETELY INTERCHANGE-ABLE with other reputable fluorinated refrigerants. They're of precisely the same formulas as the other products of this kind, and will be manufactured in a modern new plant with the rigid quality control you expect of Pennsalt. ISOTRON refrigerants will be packed at the plant in all standard containers.

INVESTIGATE THE ISOTRON LINE! Benefit from Pennsalt's advanced thinking and welcome service, which will be available nationwide to refrigeration service contractors and wholesalers as well as to original-equipment manufacturers. For further information on Isotron refrigerants, write Isotron Chemicals Dept. 363, Industrial Division, Pennsylvania Salt Manufacturing Company, Three Penn Center Plaza, Philadelphia 2, Pa.

BOTSON IS A TRADEMARK OF THE PENNSYLVANIA SALT MFG. COMPANY



By GEORGE F. TAUBENECK

(Concluded from Page 1, Col. 1) scooted for third. Incoming throw from the outfield hit him on the shoulder and bounced into a dugout. Reedy trotted home.

### More Baseball Stories

Snider of the Dodgers.

"I'm sure Snider didn't hit him." cracked Dale Long. "The Stone's throw from Washingfan was lefthanded, and Snider ton's first shutout of the year. can't hit southpaws."

Radio-interviewed, Rhodes of the Giants allowed as how Ty Cobb might hit no better than .200 against current National League pitching.

in both leagues, and over a 23- cushions.—Chattanooga Times. year period."

"Yeah, but he must be goin' on 70 years old now."

Time and place: Briggs Stadium, July 29, 1956.

Opponents: Washington and Detroit.

Pitcher Dean Stone of the Senators hadn't allowed a run until two out in the last of the Hauled into court for alter- ninth. Furthermore, he had two cating with a fan was Duke strikes on Bob Kennedy of the Tigers. Boom! Home run.

Poor Dean. He was just a

### Dusty Newspaper Boners

dogs at a recent doubleheader drawing 32,346 fans. Also, 27,-

"How can you say that?" 000 bags of peanuts, 26,000 ice Mike Napoli became confused Inside Dope spluttered the radioracle. "Cobb cream bars, 30,000 soft drinks, and slid back into first base and misdemeaners! Call the

> homer for the Senators with nine aboard in the fourth inning .- Providence (R. I.) Journal.

The St. Louis Cardinals and the Philadelphia Phillies split a twi-night doubleheader tonight, the Cards taking the first, 3-2, on Rookie Wally Moon's seventh inning two-run homer by Stan Lopata in the eighth.—(A-P dispatch).

### Here's Where He Came In

Survivor of the "Daffiness Days" era, Burleigh Grimes, Happy fans ate 41,000 hot watched a 1956 Brooklyn exhibition at Vero Beach.

On a hit-and-run play rookie out.

on a Texas Leaguer single.

Roy Sievers hit his fifth leave. "These new Dodgers are using our old plays."

### Oddities of the Year

In succession the Cincinnati Redlegs profited by a double, two walks, a passed ball, and a wild pitch-yet failed to score.

Happened in a 1956 exhibition with Stengel's Yankees this-

Temple doubled to open the inning. Attempting to stretch for a triple, he was caught at third. Burgess and Bell walked. Enter Our Industry On a passed ball Burgess was erased at third, too. Bell reached second base on the wild pitch; but Post whiffed for the third

Slimy subterfuge! Felonies

Opening games of the 1956 "That's all," Grimes arose to minor leagues scramble put a spotlight on four-eyed Ken Guettler of Shreveport, who slammed four home runs and a double against Houston pitchers in three days.

> Fourth day in Houston the Shreveport hotshot was blind for all practical purposes. Some dirty local dog had stolen his extra-powerful eyeglasses from his locker. So he couldn't play.

This foul feat compares with the poisoning of a Seeing-Eye Dog!

Baseball always has had great fascination for most American boys, of course. Recent activities by air conditioning, appliance, and TV manufacturers ought to make the kids more eager than ever to get into the baseball business.

As reported previously in the News, Frigidaire air conditioning systems were installed this year at Crosley Field, home of the Cincinnati Redlegs, to serve the dugouts, the press box, broadcasting booth, press room, and TV monitor room. The effect has been salutory on the Redlegs.

Then, as News readers also know, Norge is offering a home freezer to the major league team manager ejected by umpires from the most games this season.

Now comes news from Motorola telling us Eddie Taylor presented a 21-in. TV set to the Chicago White Sox at a Sox-Yankee game.

In addition to the TV set for the clubhouse, Motorola also offered a portable radio to the winning pitcher in the game, the outstanding player, and every player who hit a home run.

Pitchers Dick Donovan and Sandy Consuegra both were given radios, Consuegra was credited with the win). Sammy Esposito, as the outstanding player, and Larry Doby for his fifth-inning homer also received sets.

In view of these developments, we'll wager the kids are aiming for a career in baseball with more determination than ever.

### Original Lou

Manager Lou Boudreau, who invented the widely-copied "Williams shift," and later came up with an effective "Mantle shift," was queried:

"Got any ideas about stopping Berra?

"Why, yes. I tell my fielders to fan out in every direction."



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sealing and long life. Dia phragms pressure wear tested for thousands of openings and closings without failure.

### SUPER-SEATING

In the LINEMASTER, tough, resilient molded nylon seat disc insures positive shutoff even if foreign material is ladged against the seating surface. Mueller Brass Co. pioneered and proved the superiority of nylon for "super-seating"

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188

# Servel's Third Quarter Fiscal Operations Menzies explained that Servel, for many months, has been en-Up Almost \$1,000,000 over 1955 Period

provement of nearly \$1 million months of 1955. is reflected in the operations of 31, as compared with last year's less than the loss of \$3,040,697 corresponding quarter, accord- for last year's nine months. ing to a report by Louis Ruthenburg, board chairman, and sales of civilian products for the

and July were \$13,607,713, a re-cline throughout the refrigeraduction of \$7,461,675 under tor industry and to the eliminasales of \$21,069,388 for the simi- tion of unprofitable products gram of contraction will be to lar period of 1955.

The net loss for this year's in previous years. third quarter was \$211,496, a year's figure of \$1,126,361.

Menzies reported total net sales million in unfilled defense orders. of \$36,894,004, as compared with

EVANSVILLE, Ind .-- An im- \$45,334,785 for the first nine

Servel's net loss at the end of Servel, Inc. for the current fiscal the nine-month period this year year's third quarter, ended July was \$1,314,575, or \$1,726,122

A shrinkage of \$3.5 million in Duncan C. Menzies, president. first nine months of 1956 was at-Total net sales for May, June, tributed to a general sales de-

the fiscal year Ruthenburg and company has a backlog of \$1.9 thus take advantage of Servel's

In a letter to shareholders, Menzies added.

gaged in a program of contracfacilities and work force to a size consistent with logical rethose products which have traditionally contributed most to company profits.

He added that surplus buildings and equipment are to be ers will increase by 10% within home appliance." disposed of. Negotiations are in four years, Harold Bull, vice progress for the sale to other companies of facilities no longer tion for Norge Div., Borg- triple nationally by 1960. More needed for operation of Servel's

period was due primarily to the and create cash for the acquisilarge carry-forward tax credit,"

# Menzies explained that Servel, Sees 10% More Dealers, 41% More for many months, has been ention aimed at reducing its plant Big Appliance Sales Daily by '60 facilities and work force to a

MILWAUKEE - By 1960 a "captive of the factory." quirements and concentrating on more than 74,000 major home the 52,300 now sold daily.

National Appliance & Radio-TV compared with 3,600 now. "The net effect of this pro- Dealers Association meeting.

which had been in the Servel line reduce overhead and thus help recently by a large manufac- Freezer sales will jump from the company to become a lower- turer that the appliance dealer 2,800 every day to 4,900 (a 75% A decline of \$5 million in de- cost producer," he said. "It will of the not-too-distant future gain) and ranges from 11,000 to decrease of \$914,865 from last fense sales for the nine-month also increase working capital would be like the automotive 14,000 (a 27% gain). dealer today. He told his For the first nine months of completion of contracts. The tion of profitable businesses and NARDA audience that the ex- used in practically every home, pression "automotive dealer" will be sold 14,600 times every should be a frightening phrase day, compared with 11,200 now

He based his predictions on appliances will be sold every 24 increases in the availability of hours, an increase of 41% over people, dollars, new shopping areas, and the "human element The number of appliance deal- present in the sale of every

Sale of the automatic clothes president in charge of distribu- dryer will soar 194% to nearly Warner Corp., told a regional than 10,500 will be sold then,

Washer sales will jump from Bull also scored the statement 13,300 to 18,500 (a 39% gain).

"Even a refrigerator, now since it would make every dealer for a 30% gain," he stated.

# CUT TUBING COSTS

... without introducing brazing and joining problems.

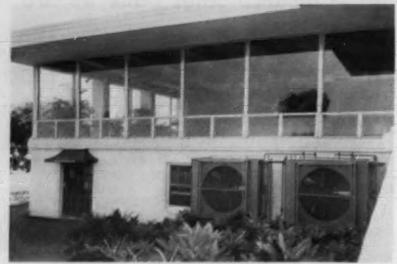


Let your Bohn representative show you how to save 5c to 29c per foot by switching from copper to aluminum refrigeration tubing.

Bohn aluminum tubing is available complete with copper brazing spuds.

Call your Bohn representative today.

# 30-Ton Air-Cooled Packaged Unit Air Conditions Club Dining Room



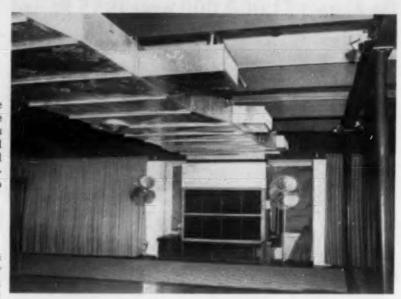
PATIO ROOM AT MIAMI SHORES country club is cooled by 30-ton air-cooled system. Unicons shown here are connected with Typhoon packaged unit at one end of dining room. Though seen prominently here, they are actually hidden from diners' view by building and from fairways by shrubbery in foreground.

### Split Compressor, **Evaporator System** Powers Huge Unit

MIAMI SHORES, Fla.-The "Patio" dining room of the municipally-owned Miami Shores Country Club is air conditioned by a 30-ton air-cooled packaged air conditioner, one of the largest air-cooled packaged jobs to be installed in this area.

### Large Unit Conditions 65 by 55-Ft. Room

The 55 by 65-ft, dining room occupies the northwest corner of the club building. It's north and west exposures are solid of the rolling fairways. It has a



glass, giving an excellent view VIEW SHOWING EVAPORATOR unit and duct system in the dining room. This was later hidden from view by fancy grille and false ceiling.

# Most powerful help a dealer can give himself to increase sales and income in air conditioning



Correspondence Sales Training Course in Commercial and Industrial Air Conditioning

Here's something unique in the way of opportunity for dealers and their salesmen:

A Success Course in a timely field - Packaged Air Conditioning. Your teacher? General Electric-the name that signifies both Success and Packaged Air Conditioning. You'll get new dimensions in sales training based on General Electric's field-tested methodsand that means new dimensions in income for you.

In giving this course, General Electric believes: -IF A MAN CAN SELL he can be taught air conditioning-IF A MAN KNOWS AIR CONDITIONING he can be taught selling - IF HE KNOWS NEITHER he can be taught both-IF HE KNOWS BOTH you can make him tops in the field.

Whether you currently handle General Electric products or not, you are eligible to apply for enrollment in the course. We think this course will prove a tonic in success for you. Only \$7.50 for 8 lessons - less than a dollar a lesson.

Get application for

seating capacity of 300.

The job was installed by Dudley Cawthon, Inc., Typhoon dealer in the Miami area. Cawthon recalled that he bid for the job on the basis of a water-cooled system and won the bid.

Then difficulties arose when the well produced corrosive water and caved in. So Cawthon sold the city commissioners on installing an air-cooled system.

The system consists of a 30ton Typhoon packaged unit connected with two BD-2000 Kramer Trenton "Unicons." The Unicons are located just outside and below the dining room.

### Compressor Set In Room Below Evaporator

The Typhoon package is split with the compressor section mounted in the locker room. Directly above the compressor section and at one end of the dining room is installed the evaporator section. It is hidden from view by a fancy grille.

Cooled air is distributed through a ceiling level duct that runs the length of the room. Outlets are taken off at intervals along the main duct. Ducts are hidden above a false ceiling. Air is returned through a grille below the evaporator.

Stephen Tong, club manager, said that the system worked well in its first tests.

### Wybro To Develop Mid-East **Worthington Distributors**

HARRISON, N. J.-John C. Wybro left recently for Beruit, Lebanon, where he will cover a new assignment as special representative for Worthington Corp.'s export air conditioning and refrigeration activities in

His duties will include the deexisting distributors.

the Middle East.

veloping of new distributor organizations as well as training

### AMINCO

Oil Separators, Suction Throttling Valves, and Flow Control Valves, Mufflers, Etc. Write for full information

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enrollment now from your local G-E Packaged Air Conditioning distributor or mail coupon below Retail Sales Development Commercial & Industrial Air Conditioning Dept. 5 Lawrence Street, Bloomfield, N. J. Please send me, without obligation, your application for enrollment for General Electric's Packaged Air. Conditioner Correspondence Sales Training Course. Zone\_State 1 am [], am not [], an authorized G-E Packaged

Seen as Boon To Equipment Sales

# St. Louis Ammonia Piping System To **End Service as Contracts Expire**

ST. LOUIS-A large number refrigeration unit before its East Point. of downtown hotels, theaters, contract expires May 1, 1957. rants, and other establishments about \$54,000, he estimated. will have to install additional relong

This was revealed with the an- at 8501 Page Blvd., Vinita Park. and other gelatin products. nouncement that Merchants Refrigerating Co., which supplies piped ammonia for air conditioning and refrigeration, is terminating this service when present contracts expire. Most of the contracts end this fall. The last one ends in June, 1957.

According to W. R. Hanebrink, manager of the company, the service is being discontinued because of the construction of the Third Street Interregional Highway extension. He said the cost of relocating the ammonia pipe lines would not make continued operation of the service feasible.

#### SYSTEM 50 YEARS OLD

Hanebrink pointed out that the underground refrigeration service has been in operation here for more than 50 years, originally sending refrigerant to beer boxes and wine cellars.

The pipe lines were operated for many years by St. Louis Refrigerator & Cold Storage Co. This firm's assets were acquired by Merchants Refrigerating Co., a New York concern, in 1948.

The refrigerant furnished by the firm is used for air conditioning and also for ice water and food refrigerators in hotels and restaurants. A large part of the business had been with produce dealers in the old Third St. commission row, now closed.

### CITY MORGUE SERVED

Merchants Refrigerating also supplies refrigerant to the City Morgue and the city-operated Union Market at Sixth and Lucas Aves. The service to the morgue is for the storage of

Conway B. Briscoe, director of public utilities, said a study is being made for the installation of refrigeration at the morgue and the market.

He said the city will seek to extend its contracts with Merchants for a period long enough to permit the city to install its own facilities. This will take about six months, he stated. The contract at the market runs until the end of October and the one at the morgue until the end of December.

An official of one restaurant concern, Miss Hulling's Cafeterias, reported that as a result of Merchant's action, the firm will have to purchase air conditioning units for both stores and four walk-in and one reach-in



### Borden Building New Refrigerated Biscuit Plant

ATLANTA-The Borden Co. new refrigerated biscuit plant in the Empire industrial district of

frigerating equipment before operate cold storage warehouses plans also allow for future ex- cently. at Lewis and O'Fallon Sts. and pansion to produce fruit salad

Dairy Specialist Estimates

### Over 25,000 Refrigerated Bulk Milk has begun construction of a Storage Tanks on U.S. Dairy Farms

Officials said the plant will ated bulk milk storage tanks on is the latest figure available, he stores, office buildings, restau- The new equipment will cost initially have 63,000 sq. ft., and dairy farms in the United said, and represents about 3% will be a combination biscuit States, an Ohio State university of the 27,000 milk producers in Merchants will continue to plant and cheese warehouse. The dairy specialist estimated re-Ohio.

Baumer, declared that as of California alone.

COLUMBUS, Ohio - There Dec. 1, 1955, there were 850 are more than 25,000 refriger- such tanks on Ohio farms. This

He reported that there were The dairy specialist, E. F. about 3,000 bulk milk tanks in



# 16-Ft. Trailer Helps Sell Display, Wall Type Refrigerators Franks Chilled Down to 45° In 20

MARSHALL, Mich.-Fred G. Eaton, national accounts manager for Sherer-Gillett Co., is a firm believer in making it easy for interested prospects to see the latest model in the company's line of display refrigera-

That is the reason Eaton today is travelling with a 16-ft. trailer hitched to his Oldsmobile.

tained display refrigerator for frozen foods. It matches in appearance the regular Sherer which a special price may be frigerator plus a specially built island cases for remote installa- offered.

plete frozen food display case to the electric power line and it primarily for the display of in the food market as the need a physical reality is much better specials in the frozen food line is indicated. -dinners, pies, etc.,-or for the mass display of an item on with a slide-door, wall-type re- catalog page.



The new model is the 4305MB, TRAVELLING with a 16-ft. trailer containing display items, Fred G. Eaton, national 5-ft., island-type, self-con- accounts manager of Sherer-Gillett Co., makes it easy for interested prospects to view the firm's latest models.

While it can serve as a com- is only necessary to connect it tions of Sherer equipment.

literature rack. The walls have perienced in recent years. Since it is self-contained, it color prints of actual installa-

in a smaller store, it is designed may be moved from spot to spot ability to show a new model as to the prepackaged variety.

# Mins. To Solve Packaging Problem

down to 45° F. in 20 minutes house has solved a packaging problem

boring communities have ex- stuffing of the product.

In cracking the supermarket field, Milwaukee Sausage has Eaton has found that the switched from bulk frankfurters

Among the plant changes than trying to describe it, even made was the addition of a new The trailer is also equipped with the support of a colorful 45 by 120-ft. sausage kitchen

SEATTLE-Construction of a to hang frankfurters as they "chill tunnel" which refrigerates are produced to roll directly by newly-processed frankfurters overhead rail into the smoke

Thirty-five by 100 ft. of space for Milwaukee Sausage Co. of is now occupied by the freezer and chill room which Milwaukee Having recently remodeled Sausage found necessary in orand expanded its plant, the der to produce frankfurters company has tremendously built which can be successfully packup sausage production to keep aged in acetate wraps by autopace with the rapid population matic packaging machinery only growth which Seattle and neigh- a few minutes following the

### First Planned To Package Franks upon Completion

Originally, it was planned to begin packaging operations as soon as the frankfurters were completed. However, because of high temperatures, it was found which provides adequate space that the wieners were likely to discolor when wrapped in a nonporous acetate package.

> Even when this situation was remedied by the switch to "breather" types of packaging, the acetate was likely to pull tight, wrinkle, and otherwise lose eye-appeal.

Eventually the difficulty was traced to the temperature of the product, which normally is up around the 100° F. mark as processing is completed.

At first, it seemed that the only solution was to hang the sausage overnight in chill rooms already provided in the plant.

But, inasmuch as sausage demand is extremely heavy and space at a premium in chill rooms, it was eventually determined that a more practical solution would be the providing of a chill tunnel which would permit swift temperature reduction and also allow packaging operations to begin quickly.

W. E. Stone, veteran Seattle refrigeration contractor, studied the problem before the new 45 by 120-ft. brick and tile wing was constructed.

### **Designs Chill Tunnel** 4 by 8 by 25 Ft.

After much experimentation, he designed the chill tunnel, with dimensions of 4 by 8 by 25 ft., which is located midway between the weiner production and the packaging areas.

The tunnel is capable of chilling franks, moved by overhead rail into the area, down to 45° F. in approximately 20 minutes. A 51/2 by 51/2 two-cylinder vertical single-acting Vilter compressor provides refrigeration for cold plates in the ceiling.

Through refrigerating swiftly by this method, it has been found, the frankfurters not only give up heat which would adversely affect the acetate package, but also develop a high gloss which makes them far more eye-appealing.

The refrigerated frankfurters, naturally, are easier to handle, with less jamming and difficulties along the packaging line.

Now, with the chill tunnel in operation, Milwaukee Sausage Co. can handle any type of order rapidly and efficiently, even "emergencies" where huge quantities of franks are ordered for picnics, rallies, and so on.

The chill tunnel has worked out so effectively that it is planned to use it for quick cooling of other meat products.

# DEPENDABI

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# LESS SERVICE:

That's Why More and More Wholesalers Are Successfully

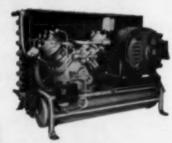
Standardizing On



HERMETIC CONDENSING



COMPRESSORS



**OPEN-TYPE** CONDENSING UNIT

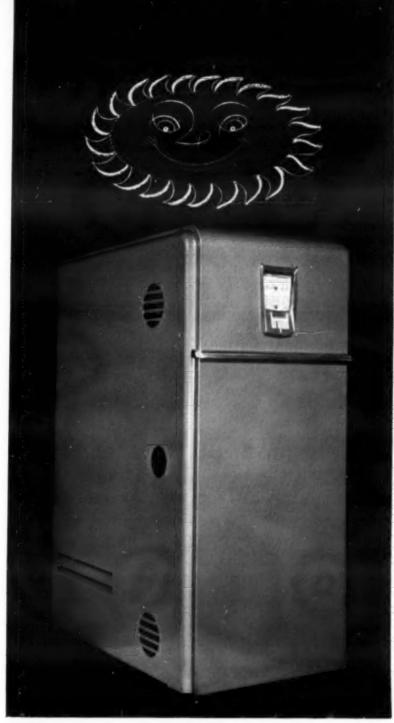
Every day wholesalers are proving that the dependability of Kelvinator equipment assures them complete customer satisfaction.

More and more responsible, aggressive wholesalers have found that the sound policies and selling practices in Kelvinator's new comprehensive wholesaler program assure them more sales and more profits, more customer satisfaction.

It will be well worth your while to study the advantages of this new Kelvinator wholesaling plan. Write today and get complete information on our many real advantages . . . our proved wholesaler program . . . our dependable products from a reliable source of supply.



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Model 26-Boiler

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# **BACK GUARANTEE PLAN**

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This is a proven furnace sales-building promotion that will double and treble your heating sales in the off season. It is open only to qualified Bryant dealers. Learn how you can qualify to participate in this proven sales-building promotion.

The finest,

A sale plan that offers guaranteed furnace performance!

and here are 8 more reasons why you'll GROW BIGGER with BRYANT

1. Your customers know and trust the name Bryant . . . famous for

47 years as the leading name in home comfort.

2. From small home to mansion there's a Bryant to fit the budget and the need in gas or oil furnaces, boilers, air conditioners, space heaters, unit heaters, water heaters.

3. You build customer confidence when you install Bryant . . . the highest quality home comfort equipment built.

4. You profit more with Bryant because of the Bryant dealer development program, the most complete in the industry. 5. You get sales-building tools that increase sales and profits.

6. You have the help of a nearby Bryant distributor who gives you complete engineering, sales and service help.

7. You are backed by powerful national advertising.

8. You get complete co-op advertising to build sales in your own community.

Every home owner who is thinking about new heating equipment for his home will want to know the details of Bryant's exclusive Money Back Guarantee. That's why it has been a sure-fire prospect getter wherever it has been used. Get the details today. Learn how simple and straight-forward it is. For the name of your nearby Bryant distributor, write, Bryant, 48 Monument Circle, Indianapolis 4, Indiana.

A straight forward A strings-attached offer that makes sales

with satisfied he gets back ful furnace cos



Be Mr. B. in your community!







Problems Similar To Civilian Installations

# **How 18 Officers' Quarters Were Conditioned** With Least Disruption of House, Home Life

OMAHA, Neb. - Design, installation, and salesmanship problems involved in the recent air conditioning of 18 officers' quarters for headquarters of U. S. Air Force Strategic Air Command at Offutt Air Force Base here were similar enough to those encountered in civilian life to merit review by the residential contractor.

How these problems were W. Upham, chief of the air conditioning and refrigeration section, Hq. SAC, at the recent Air Force Refrigeration and Air Conditioning Conference held at Maxwell Air Force Base, Montgomery, Ala.

### Occupants Had To Be Sold on Waiting for Central System

A major problem, Upham indicated, was to convince ranking generals and their families that it was worth waiting a year for a more expensive central residential system instead of installing window air conditioners immediately upon being authorized back in May of 1955.

Enthusiastic satisfaction of the families involved with the systems as finally installed was definitely worth the effort, Upham declared.

"The result: 18 satisfied customers, acquaintance with the ranking personnel in the command, support for our general policy, to say nothing of the personal satisfaction," is the

way he put it. Buildings involved were 21/2story duplex brick residences constructed about 1897 when Offutt was old Fort Crook, Upham explained. The quarters were completely renovated and redecorated in 1954, but no provision was made for air conditioning at that time because the request for exception to Air Force policy to permit its installation had been turned down by Air Force headquarters.

### Air Force Reversed **Original Decision**

"In April, 1955, Headquarters USAF recalled the request for exception to Air Force policy, and on approximately the 16th of May the approval reached our headquarters. There was an immediate clamor for action to accomplish the installation prior





solved was revealed by Russell SIXTY-year-old duplex quarters occupied by officers directing the U. S. Air Force Strategic Air Command were recently air conditioned by 5-ton central air-cooled systems, a separate one serving each side of house.

to the end of the fiscal year," definite recommendations for in-Upham recalls.

"The first step was to pro- out that our chief problem was was no easy solution to the in- and counter-proposals, Upham vide the command section with to overcome the advantage of

AIR-HANDLING unit is lo cated in basement on concrete pad. Note motorized damper in riser to second floor permitting zone control.

expediency offered by the win- cupants of other quarters indidow type installation," Upham cated the general assumption

"Several visits to unoccupied around the corner.' stallation. Actually, it turned quarters indicated that there stallation. Conversation with oc-

that air conditioning was 'just

Faced with various proposals (Continued on next page)



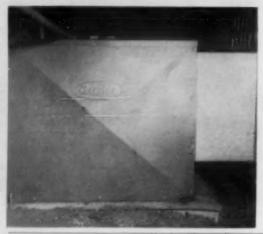
# Each Side of Duplex Has Separate Central System In Air Force Officers' Quarters

(Continued from preceding page) revealed that "the wife of one of the ranking generals was contacted and told the advantages of the central system as we proposed. She, in turn, discussed it with other wives, which assisted in the final decision by General Curtis E. LeMay that central systems would be installed."

[The lady of the house shouldn't be ignored by the civilian salesman, either.]

### System Designed To Minimize Damage To Newly Decorated Homes

turers' representatives satisfied could be installed without chop-



REMOTE air-cooled condensing unit is located under side porch.

the conditions," Upham de- ping up the buildings and "None of the proposed sys- clared. "We, therefore, set damaging the newly decorated tems furnished by the manufac- about to design a system which quarters.

A pilot installation was de-

ONLY external evidence of air conditioner is grille in lattice-work of porch for air-cooled condenser.

ment but with widely varying time required; disruption of the duct systems in order to meet household, especially where the various interior partition small children were involved, and utility piping arrangements, Upham explained.

"Comments on the pilot instal-

signed and approved, consisting lation indicated the chief objecactually of six separate designs tions to the central system were: all based on the same equip- greater design and installation and fear of damage to interior furnishings and decorations.

"The system, as approved for installation, is basically a central air handling unit of approximately 2,000 c.f.m. capacity located on a concrete pad in the basement, a 5-hp. aircooled condensing unit set on a concrete base under the side porch, and a central duct air distribution system. [Entirely separate systems were installed for each "side" of the duplex houses.]

### Motorized Dampers In Second Floor Riser

"Separate risers were used for the first and second floors with a thermostatically controlled motorized damper in the second floor riser. Main system control was located in the reception hall near the return air opening. The motorized damper," Upham explained, "allows the occupants to maintain temperatures on the second floors equal to or higher than the main air conditioning thermostat setting.

"All ducts are run in the air conditioned space and are furred in with pressed wood hardboard (masonite) on a lumber base with metal outside corners and wood molding trim to walls and ceiling. Supply air grilles are Barber-Colman double diffusion type. A single return air grille was located in the reception hall on the first floor.

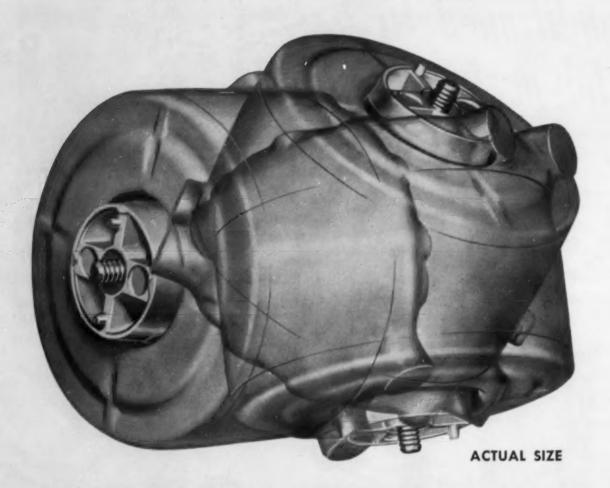
### Occupants Advised of Schedule and Expected Disruption of Quarters

"During the checking of final plans at the site, all occupants were briefed on the amount of noise, dust, dirt, number of (Concluded on next page)

ea



# For All-Angle Operation...



# **New Lightweight Redmond Single-Bearing MonoMotor**

This new all-angle single-bearing condenser fan Mono-Motor was developed specifically for the refrigeration and air conditioning industries in answer to modern demands for a smaller, lighter, yet more powerful motor. It is adaptable for a multitude of applications where a longlife quality motor is needed that will give years of continuous service-free use at low operating cost.

All-angle operation of the AM-4 is achieved through a special thrust bearing and pin assembly. The rotor end play is controlled to very close tolerances, which makes possible the mounting of the motor in any position without the rotor floating in the bearing.

With the new Redmond positive oiling system the AM-4 is guaranteed not to leak oil in all-angle use or in ship-ment. This design provides an extra large oil reservoir for lifetime lubrication. Positive oiling is achieved through the forced recirculation of the lubricant, which is completely suspended and uniformly distributed in pure wool and nylon wicks.

The basic AM-4, rated at 11/2 through 16 watts, is 4-pole, 1550 RPM, 115 volts, 50/60 cycles, and is available in odd voltages and frequencies.

It will pay you to obtain complete information about this new motor by sending for the literature described below.



### Send for Complete Performance Data

Write for the "AM-4 Bulletin"-it contains complete information on the design features, dimensions, performance, and operational data.



For more information about products advertised on this page use Information Center, page 21.

### Air Force Residential Installation --

(Concluded from preceding page) of my drapes with water runworkmen, hours of work, and ning out of the air conditioner, were requested to plan to be at and they looked terrible after home during the installation," Upham said.

Rankin, local Carrier dealer, comparison between the old was awarded a contract in the units and our new system." amount of \$53,864 for air conditioning of the remaining 17 our own standpoint consider the quarters," he explained.

of work, a work schedule was dow units all in the occupied developed. Working time from start of initial cutting to final compared to 18 central residenpainting was restricted to a 10- tial units remotely located." day period for all work in the occupied areas (first and second floors). Installation of equipment in the basement was also scheduled on a one-week completion basis arranged to conform to equipment shipping schedules and final completion know exactly what you are at- and if strategy dictates, pro-

Work started Feb. 13 and was completed on schedule, all systems being in operation before May 14, 1956, Upham reported.

### Arranged To Investigate All Complaints at One Time

"Following the completion of the installation, occupants expressed satisfaction with the entire procedure. It was anticipated that there would be a considered number of minor complaints relative to the individual room temperatures, etc.

"In order to correct these complaints with the minimum amount of interruption and time, a date was established at which time all complaints would be investigated and corrections made. There were less than 10 complaints, all of a very minor nature," Upham declared.

### Occupants Enthusiastic **About Results**

After a summer's operation, what do the occupants of these quarters think about the system? Upham revealed these comments:

A major general: "The system in my quarters is absolutely tops.'

A colonel: "I was rather dubious of the whole thing when it first started, but it all went off well and the installations really do the job."

Wife of a general: "I think the appearance is excellent. From all I have seen the installation is just fine. It was certainly done with the minimum of mess and fuss."

Wife of a major general: "The whole installation of your system was no worse than the installation of the window units each year. Those window units are the messiest things in the world. Putting in and taking out the units was a twice-a-vear mess. One time they ruined some

PRESSTITE PERMAGUM® Sealing Compound sealing joints and for plugging and caulkd In beads, tape

PRESSTITE-KEYSTONE COMPANY

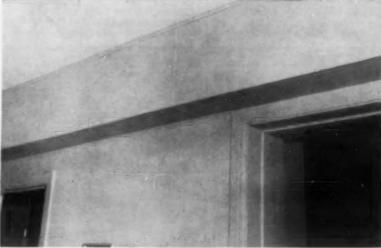
4 Chouteau 101 E. Ontario
Louis, Mo. Chicago, III.

the first year, all scratched up and the grilles mashed in. You On Jan. 25, 1956, Lycan and may quote me that there is no

Comments Upham: "And from expected maintenance problems "Prior to the commencement and complaints with 120 winspaces as originally proposed as

Based on his experiences, Upham offered several sugtions as they do to similar mili- simply tary projects:

"1. Let everyone involved



DUCTS were furred in to harmonize with interior.

gestions which can apply almost tempting to do and why. Don't pose interim installation of winequally well to civilian installa- hide behind a regulation or dow units on a rental basis. express personal opinions.

"2. If absolutely necessary Check details carefully,

"3. Take time to develop detailed plans and specifications.

"4. If project involves

group of similar quarters, make a single unit 'pilot' installation and study all criticisms and sug-

gestions. "5. Restrict bidders list to contractors whose normal business is, or includes, residential

type installations. "6. Be sure the contractor knows the importance of following a close schedule and workman behavior on the job.

"7. Accomplish installation during winter months if possible with work starting in the middle or latter part of January.

"8. Provide adequate inspection and have an engineer on call to make quick decisions on necessary changes.

"9. Never let an occupant think that you are other than certain that your design will be the best and worth the added immediate discomfort and mess.

"10. Always have another job a lined up just in case."

# BUSINESS IS PROFITABLE with anitrol quality

Don't sacrifice your profits or reputation on "bargain-basement" brands! These gas-fired Janitrol Winter conditioners assure fewer call-backs, less servicing and greater customer satisfaction.

Always your best-seller for either new homes or modernization. Your choice of two models, either the famous Dura-tube design (with practically indestructible heat exchangers) or the Pacesetter model (popularly priced). They're compact and attractive . . . completely accessible from front. Extra quiet for installation close to living areas. 10 models 60,000 to 120,000 Btu/hr. input.

Designed specifically for perimeter-type systems used in many of the new, basementless homes. Approved for reduced clearance and closet installations. High capacity blower permits use with small duct systems. The elevated burner assembly is above floor dust and dirt. Easy front access to all parts and controls. Available in 80,000, 100,000 and 120,000 Btu/hr. inputs.



Gives you unusual flexibility. Installs suspended or on the floor in attic, crawl space, garage or basement. Adaptable to all distribution systems . . . conventional, perimeter or radiant. Easy access from either side. This model also gives top performance as a commercial-industrial unit heater. Filters are optional. Four sizes, from 65,000 to 150,000 Btu/hr. input.

### THIS HEATING HEART

### **EXCLUSIVE . AMPLI-FIRE RIBBON BURNERS**

Intense heat from a quiet, clear blue ribbon of flame is accurately centered below each heat ex-changer tube. This burner assem-bly is easily removed without disturbing pilot, manifold or piping. The non-rusting, alloy burner ports are cleaned in just a few seconds.



### MAKES THE DIFFERENCE

### **EXCLUSIVE • MULTI-THERMEX HEAT EXCHANGERS**

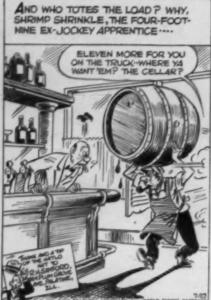
Every furnace has several of these welded, dieformed steel exchangers that give extra heat transmaximum heat extraction. This results in faster heating, higher efficiency and greater dura-bility. Since 1940, Multi-Thermex replacements, for any cause, have been less than 1/4 of 1%!

HEATING AND AIR-CONDITIONING DIVISION

Surface Combustion Corporation, Columbus 16, Ohio In Canada: Moffats Ltd., Toronto 16

They'll Do It Every by Jimmy Hatlo





# Air Conditioning for Autos Continues to Amaze Two Industries

Last year automotive air conditioning appeared to be the most rapidly rising star in our industry's firmament. Startling both the automobile and refrigeration industries, it leaped from 43,000 in 1954 to 168,000 in 1955. And, in some quarters, it was predicted that more than 400,000 units would be sold in 1956.

Also it was predicted that independent manufacturers and installers of auto air conditioners, who had been getting most of the business, would fall by the wayside quite

It now appears that neither prediction will come true.

In the first place, new car sales have been disappointing this year. Moreover, atthe-factory-equipped air conditioned cars have not been in such demand as expected. Both of these factors have cut into the predicted totals for 1956.

By consolidating private advice from component-suppliers, we can venture that the 1956 model year will result in approximately 250,000 to 260,000 auto air conditioning sales. That's still a sharply rising sales curve!

Independents have been doing quite well this year, and some of them figure that they're in the business to stay. Reason: they are selling package air conditioners to owners of older cars.

And what a market that is!

Fleet owners are excellent customers. because an air conditioned car is a great boon to salesman efficiency.

Drive-yourself rental auto firms are interested customers, too, for obvious promotional reasons.

And apparently scads of private owners, the kind of folk who do not trade in old models for new ones every two or three years, for some unappraised reason do want air conditioning when they ride.

Returned guarantee cards received by

compressor manufacturers (who sell to independent installers) prove this point amazingly. The great bulk of these returned postcards (which list make and model-year of the auto) reveal that said buyers of auto-cooling own three-year-old Chevvies, two-year Plymouths, and even eight-year-old Buicks. Few are putting them in brand new

Automobile dealers don't want to bother with these used-car applicants for air conditioning, obviously.

In fact, the job of installing and servicing automotive air conditioners, per se is a headache and a nuisance, as far as they are concerned. So they are happy to leave it to air conditioning specialists.

An interesting human sidelight: owners of air conditioned automobiles get exceptionally riled up when anything goes wrong with the cooling unit. It seems that they have been spoiled by their household refrigerators! The latter run for years and years without trouble. Why, they reason unreasonably, shouldn't the cooling machine in their car do likewise?

They don't take into account vibration, road shocks, seal troubles, special installation problems caused by underhood auto design-and other problems peculiar to mobile air conditioning. (Incidentally, neither do refrigerated truck operators. They also are "spoiled" by their trouble-free experiences with stationary refrigeration.)

The surprising strength of "the old car" market augurs well for the future of the newest branch of the air conditioning indus- zation, we must have money. try, and for the stake of air conditioning The money can come only from specialists in its progress.

With the promise of excitingly redesigned 1957 automobile models, next year could be great for the air conditioned new quate contractor-dealers in our car market, too.

If you aren't getting a piece of this business now, make plans!

Men do not build castles, or churches, or diesel trains, or even make soap for themselves. They do it for, or because of women. As a result of all this, women were never so important as they are at the present moment.-Mrs. HIRAM COLE HOUGHTON, General Federation of Women's Clubs.

AN INTERNATIONAL INSTITUTION . SUBSCRIBERS ALL OVER THE WORLD

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1956, Business News Publishing Co.

F. M. COCKRELL, Founder

### 'The Conscience of the Industry'

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VOLUME 79, No. 4, SERIAL No. 1,436, SEPTEMBER 24, 1956

### ARI SEES IMPORTANCE OF CONTRACTOR-DEALER

Air-Conditioning & Refrigeration Institute. Washington 6, D. C.

Editor:

The subject which you tackle in your editorial entitled, "Regaining and Retaining Confidence of Home Owners," is so important that I certainly hope you follow it with others along the same line. Certainly I am not going to make any effort to improve on what you say or on how you say it, but I should like to add such encouragement as I could to the approach to this problem.

The price situation, as you have implied, is simply a symptom of unsound conditions and practices that seem to be plaguing our industry these days. As far as central residential systems are concerned, we are badly in need of upgrading, qualitatively and quantitatively, distribution facilities.

If we are to attain our goal in residential air conditioning, good contractor-dealer is needed to properly sell the prodsee to it that it operates properthe sales price of the product, and unless that sales price contains a margin for this purpose, we are never going to have adeindustry.

I wish there were some way to get this thought over, and I wish there were some way, with the permission of Mr. Brownell, to get away from the tragic price-cutting that seems to be prevalent in our industry, alto our industry.

attention here in Washington. A purchaser picked up a room

air conditioner in a local discount house at a ridiculous price. When the unit was installed, it was found to be defective, a situation that is faced occasionally by the best of manufacturers and by the best dealers. Of course the unit carried a warranty, and of course it must be eventually replaced by the manufacturer, but you can imagine the time consumed by the purchaser in trying to get that particular unit replaced as the result of the "smart" buy he had made.

Compare this with the almostimmediate and instantaneous replacement he would have secured from a regularly-franchised

> GEO. S. JONES, JR., Managing Director

### PEOPLE PAY FULL PRICE FOR OTHER PRODUCTS

Airtemp Div., Chrysler Corp. Dayton 1, Ohio Editor:

Personally, I think your editorial is not only very well written, but is very timely.

I would like to make one suguct, to properly install it, and to gestion, though, and that is build up typical examples, such ly. To maintain such an organi- as your shoe salesman example, which could easily be done on ard goods just

For example, if you or I-as laymen individuals-go into a hardware store or builders supply store to purchase items for Do-it-yourself Home Modernization, we pay the list price. We don't haggle because we know we would only be wasting our

th

of

I had an interesting experience last summer when buying a new lawn mower. The kind of a lawn mower I wanted couldn't though it is by no means limited be bought at wholesale, and the retailer dealer wouldn't cut his I had an incident called to my price. Several of our boys here in the plant have had the same

(Concluded on next page)



dealers will be uninformed, hit

(Concluded from preceding page) Home-Owners) I simply say experience buying Johnston Out- "Amen." board Motors. You don't buy them wholesale and you don't like your method of expressing get a cut on the retail price.

It is common practice to buy within your means or within esoutgoing dollars to available conditioning, a battle for dealdollars and/or credit infers asking for a cut.

Actually the homeowner has made a decision, and is trying to value out the difference between one price or another in today's residential air conditioning business.

What I am getting at, George, is that this editorial will be read and appreciated. I sincerely hope you will keep up the good work you have started along these lines. It is urgently needed.

J. F. KNOFF

### BIG MFRS. COULD PROVIDE BIG BOOST

Gibson Refrigerator Co. Greenville, Mich.

Editor: I would like to compliment you on another helpful "Conscience of the Industry" editorial, and I subscribe to the policies that you set out.

It certainly points up the deficiencies of the industry, and if the big companies in the industry go along with your ideas, there is no question but what the situation will be considerably improved. We will certainly do our part, but naturally cannot very well start the trend.

> C. J. GIBSON, JR., President

### IMPRESSED BY APPEAL FOR HONEST DEALING

Frigidaire Div., General Motors Corp. Dayton, Ohio

Editor:

I feel that your editorial is quite pertinent. I am impressed particularly by your appeal for better selling, honest dealing, and good service on the part of the retailer or contractor.

Also, I like your comments with respect to the manufacturer's responsibility in franchising dealers.

ject is well worth while. HERMAN LEHMAN,

President

It seems to me that the sub-

### LIKES EMPHASIS ON **'BUYER'S PEACE OF MIND'**

Carrier Corp.

Editor:

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I think your Sept. 10 editorial is terrific and timely. I like the emphasis you have placed on the customer's desire for peaceof-mind and the fact that this results from fair dealing and trust in the contractor-dealer.

CLOUD WAMPLER

### WOULD ADVISE FRIEND TO SEEK BEST DEALER'S ADVICE

Lennox Industries, Inc. Marshalltown, Iowa

To your editorial (Regaining and Retaining Confidence of conditioning seriously.

ways "worshipped at the shrine" of the desirable dealer, and we dential air conditioning, the have built our business life dealer is the all important guy ness-and they are holding the around living harmoniously and in this picture. My one hope is price line reasonably well. I agree with your theory and profitably with that dealer.

kind of heating or central air As too many manufacturers are now hell-bent to get into conditioning to buy, my honest homeowner with the importance tablished budgets, and the fact the much publicized "new indus- answer would have to be: "pick of buying from a substantial that you are trying to equalize try" of central residential air the most reliable and capable dealer in your community and dealer. buy what he wants to sell you." ers is inevitable. Many of these

The dealer actually is a lot ing situations which we en-

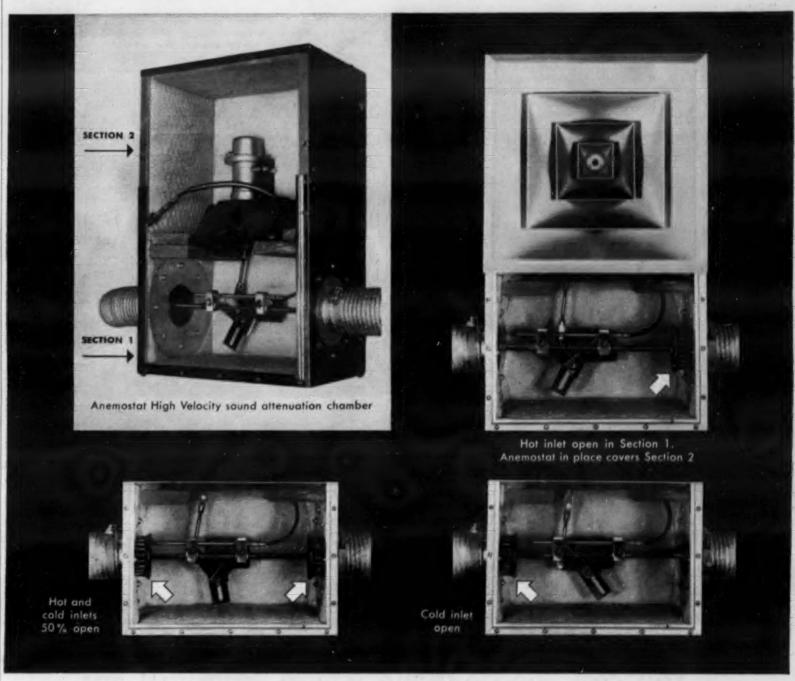
that the growing service probof mine should ask me what matic home equipment of all types is acquainting the average and thoroughly reliable local

In spite of the ridiculous pric-

and run operators that will in- more important than the manu- counter persistently in this jure the entire industry of air facturer. Where system design, crazy business, the fact seems and installation, and adjustment, to remain that the responsible In our business we have al- and periodical servicing are as people in residential air condivital as in central system resi- tioning are still walking away with the lion's share of the busi-

Your editorial gives emphasis If any close personal friend lem with appliances and auto- to the importance of the dealer, and it might help point out to some manufacturers the shortsightedness of selling their goods through utterly irresponsible local merchants.

> JOHN W. NORRIS, President



# How to mix and diffuse high velocity air automatically

The Anemostat High Velocity sound attenuation chamber is divided into two sections. Both hot and cold air from the main risers enter Section 1, which is an acoustically lined blending chamber, in which the volumes of air are controlled by the Anemostat serrated rocket-socket valves. When the thermostat is set, the rocketsocket valves move slowly back and forth, thereby adjusting the volume of air supplied through the hot and cold inlets. The velocity of the air which enters Section 1, at from 3500 to 6000 fpm, is automatically reduced by expansion.

As the blended air meets the temperature

requirements of the thermostat, it passes through a baffle arrangement into the acoustically lined Section 2 of the chamber, further reducing the db rating of the air.

The air then passes through the Anemostat Air Diffusers, where the aspiration effect causes mixing of room and supply air within the diffuser, resulting in further temperature equalization. The diffuser then delivers to the occupants of the room draftfree air at the desired temperature.

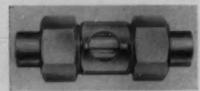
The Anemostat All-Air High Velocity distribution system offers other important advantages. It can be used with smaller

than conventional ducts. It can be installed faster and at less cost. It requires no coils, thus eliminates leakage, clogging and odors. Furthermore, Anemostat round, square and straightline diffusers with high velocity units blend into a wide variety of architectural designs.

Write for 1956 New Products Bulletin and Selection Manual 50 to Anemostat Corporation of America, 10 E. 39 Street, New York 16, N. Y.

Anemostat: The Pioneer of All-Air High Velocity Systems

AC-1337



KEY NO. F-940

CHICAGO-Allin Mfg. Co. here recently designed a new 250 series cut manufacturers' production line manufacture of a return air drop costs.

The series features a newly designed one-piece extension-gasket which forms a positive seal that always remains in place, the firm declared. Ready for immediate installation, the unit fits into the pre-assembly and final assembly operations to keep pace with the schedules, manufacturer further stated.

"The unit is foolproof and practically does away with rejects due

'Liquid Eye' Has Positive ing, and other assembly line errors," a spokesman stated.

Smaller, more compact, the unit Seal Extension - Gasket eliminates need for separate gaskets. It is available in six sizes of %, % %, %, 1%, and 1% in. O.D.S. Special sizes are available to specification, it was noted.

### Furnace Features Right, Left Return Air Drop

-KEY NO. F-941-

COLUMBUS, Ohio-Armstrong "Liquid Eye" which is claimed to Furnace Co. here recently began

to fit either left or right side of its G6, 102 furnace series.

The new drop, it is said, can be assembled and installed in less than 15 minutes. It is finished in rustresistant blue-baked enamel.

A hole of proper size is already partially cut out on both sides of to cocked gaskets, improper seal- the furnace, the company stated. in solid and ferruled assemblies. and direct the air over the coil

### **Fabricated Tubing Tester Developed**

KEY NO. F-942-CHICAGO-A new fitting, especially designed for leak testing fabricated tubing on all types of equipment, has

by Chicago Forging & Mfg. Co. Offering quick, easy finger tightening and dis-

announced

connecting, "Sealastic" provides a pressuretight leakproof joint. It simplifies leak testing refrigerator evapora- signed to be fully recessed in a tors, cold plates, condensers, and wall under a window stool. The compressors, and also facilitates units are connected to a supply

Being a production item available from stock, in standard sizes from 16 in. to 1/3 in., it is adapta- system which delivers the hot or ble to a wide range of installations, eliminating design of special fittings

# Offer Fan, Coil Room Conditioner for Big Bldgs.

KEY NO. F-943-

HARRISON, N. J.-A new fan and coil room air conditioner for year-round air conditioning of multi-story buildings has been announced by Worthington Corp.

A choice of recessed or cabinettype conditioners supplies both heating and cooling in one compact unit, including air filtration and ventilation. The cabinet unit is designed for free standing mounting under a window or along wall.

The recessed type unit is decharging, flushing, and evacuation. and return water piping system emanating from a remotely located central heacing and cooling chilled water.

Twin blowers in the fan and coil unit draw room air through Its patented construction em- the filter, blend it with fresh ploys a synthetic rubber seal ring filtered outside air (if desired)



where it is cooled and dehumidified during hot weather, or heated in cold weather.

Special features include a toe plate which eliminates return air grille and allows easier cleaning of the room; a drain pipe constructed of heavy steel and coated with mastic to protect against corrosion; and three types of discharge grilles; fixed stamped nonadjustable single deflection, adjustable single deflection, and adjustable double deflection.

Another special feature is a life time lubricated fan motor connected by direct drive to the fans. Cooling coils are available in 4, 3, and 2-row design. One-row steam coil for heating in existing buildings with satisfactory steam heating system is also available.



## 'Tube Tee' Said To Permit **Quicker Installations**

KEY NO. F-944

NEW BRITAIN, Conn.-A new one-piece tee and tailpiece assembly was recently introduced here by Connecticut Stamping & Bending Co.

Said to cut time and labor costs by quicker installations, the "Tube Tee" presents a neat, uniform appearance. Constructed of nonporous tubing throughout, the unit eliminates possibility of sand holes resulting in a smooth interior surface and preventing buildup of waste and clogging.



### **One-Piece Masonry** Anchor Introduced

KEY NO. F-945-

NEW YORK CITY - Star Expansion recently developed the 'Pin-Grip," a one-piece masonry anchor which is claimed that by simply driving the pin protruding from the head a permanent, tight fastening job will result.

The stainless steel pin, nested in the bored aluminum body of Pin-Grip forces out four expanding prongs which grip the wall within the masonry hole.

The unit is designed to secure pipe anchors and straps, ventilating and air conditioning ducts.



Compare the Ansul line on the left with a typical competitive line at the right.

# You can see how the Ansul line will cut your dollar investment in driers up to 75%

You start to save money immediately when you standardize on the Ansul line of T-Flo Driers and fittings. Service engineers and contractors who have stocked the Ansul line have been able to cut their dollar investment in drier truck stock an average of 50% to 75%.

are possible b T-Flo Drier cartridges and 8 T-Connectors are all interchangeable. These twelve parts give you 32 possible installation combinations. Why tie up two or three times as much money in 32 ordinary driers? The Ansul line not only provides a complete stock at a fraction of the cost, but assures a better, faster drying job. For the largest installations Ansul T-Flo Driers can be easily manifolded or used on a by-pass to provide unlimited drying capacity. No need to stock large, expensive driers that you seldom use.

Changing a T-Flo Drier cartridge is the easiest thing

in the world. Breaking leak-proof flared or sweated joints is unnecessary. Just unscrew the old drier and replace it with a new one. Hand tightening will give you a leak-proof seal. And you can install the T-Flo Drier in any position, up, down or sideways.

plessler about the new Dry Eve fitting the moisture indicator which means substantial savings in both time and money to service engineers and equipment owners. The window in the dry-eye

changes color to let you see if the system is wet or dry. Blue means the system is dry, pink means excessive moisture is present.

Ansul is a national distributor for DuPont "Freon"-the time tested refrigerant. Ansul Chemical Company, Marinette, Wisconsin,





### Built-In Electronic Range Has Own Dish Set

-KEY NO. F-946-ST. JOSEPH, Mich.-An RCA

Whirlpool electronic range was recently added to the Whirlpool-Seeger Corp. line here, it was announced.

Designed for built-in installation, the new range has a suggested retail price of about \$1,200 which includes installation and one-year guarantee, it was noted.

Over-all dimensions are 23% in. wide,  $26\frac{1}{2}$  in. high, and  $22\frac{1}{6}$  in. deep. Interior is  $17\frac{1}{2}$  in. by 11 in. by 13% in., it was added. Exterior is of polished chrome with brushed chrome door panel and escutcheon.

Four eve-level chrome dials permit instantaneous control of functions. A main control dial starts and stops the operating energy, according to the manufacturer, a "Hi-Lo" microwave dial regulates power consumption of 3,100 and 2,400 w., respectively. There is no temperature control. Instead a microwave timer selector automatically regulates time.

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When pre-determined time has elapsed, the energy is automatically shut off and a bell chime rings continuously.

A browning unit is one feature



high-speed browning of small cuts of meat and other foods, using 4.000 w. for five minutes.

A set of cooking dishes has been designed to accompany the unit. This is said to eliminate necessity of removing foods from cooking utensils prior to serving.

The new electronic range requires no pre-heating, the company said. It may be plugged in to any 220 v. a.c. power outlet for immediate use. The unit operates on 2,450 megacycles at the rate of 1,000,000 microwaves a second.

All cooking is confined to an oven-like enclosure which functions just as an open range, a of the range. This permits ultra broiler, or a standard oven.

of circle are eliminated, the firm



# Radiant Glass Heating,

KEY NO. F-948-NEW YORK CITY - Recently introduced here by Continental Radiant Glass Heating Corp. was an electrically operated radiant glass heating and drying unit for the bathroom.

A built-in thermostat insures correct temperatures and even heat, the firm said. Two towel warm towels or dry stockings, gloves, lingerie quickly, it was added. The model may also be used to dry hair.

Sized to fit most bathrooms, the unit is 181/2 in. wide by 25 % in. high, and 11/2 in deep. It comes in chrome or neutral hammertone silver finish, or baked-on oxide setup, the company adds, and an for finish on the job. It runs on a.c. 120 and 240v., 625 w.
Weighing about 35 lbs., the unit

comes with detachable chromium plated guards, may be surface or recessed mounted.

### **Electric Clock** Thermostat Added

MINNEAPOLIS-A new model electric clock thermostat, restyled to complement interior decorating schemes, has been unveiled by Minneapolis-Honeywell Regulator

Designed by industrial designer

'I get 100% cooperation

from the Typhoon factory on every job," says

Tom Barrett (left), Typhoon's Boston

Most Profitable

FACTORY-DEALER TEAM

SET-UP IN THE BUSINESS

TYPHOON

· Commercial Air Conditioners, 2 to 30 tons

Air Cooled or Water Cooled Condensers

Packaged Heat Pumps, Residential and

Find out how a Typhoon Direct Factory

Franchise can make money for you. Send in this coupen today.

Typhoon Air Conditioning Co., Inc.

505 Carroll Street, Brooklyn 15, N. Y. Tell me about a Typhoon Franchise in

my territory. Send me bulletin A-15.

Residential Year-Round Units



matic model features a gold body and a clear plastic-covered white face. The clock face and the temperature indicating scale have also been restyled in modernistic motif. The internal components "are

the same units that have proven dependable through years of residential heat control," the company switch top turns the unit on and said. However, the mercury Drying Unit Announced thermometers for temperature indication have been replaced with a coiled bi-metal element believed to be more precise and actuating

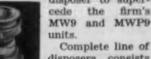
> Installation procedures are the same on the model designated firm stated. T852 as they were on the predecessor models-known as the "Chronotherm."

a slim pointer.

### Introduce Custom Model **Food Waste Disposer**

KEY NO. F-9410-

CHICAGO - Hotpoint Co. recently placed on the market new custom model MW12 food waste disposer to super-



disposers consists of continuous feed model MW11 in addition to MW12. according to the

off and doubles as a sink stopper.

Features include faster grinding operation because of staggered cutting teeth, hammer arms pivot to prevent jamming, and quieter operation because of sound-deadening gaskets and mountings, the

Both upper and low housings pivot 360° for easier installation, it was added.

### Ring, Circle Shear Omits Variation Adjustments

declares.



KEY NO. F-947 BUFFALO-Designed with selfcompensating circle arm which floats on guided ways to maintain true center automatically, a new ring and circle shear is currently being produced by Niagara Ma-

chine & Tool Works here. Time-consuming adjustments for variations in material thickness overlap of cutters and diameter are standard equipment.

Information Center

A scale provides convenient adjustable crank enables quick positioning of the circle arm for

cutting circles in various diameters. Actuated by a cam lever, the center clamp of the circle arm is adjustable to hold varying thicknesses of material securely. For use in cutting both straight

line work and irregular outlines not requiring sharp curvatures, circles, circular holes, and rings, the unit has capacity of 10 mild gauge steel and cuts circles from 6 through 78 in. in diameter.

A hand wheel raises or lowers the upper cutter so the operation can be started at any point. An adjustable swinging gauge for centering unmarked blanks and an Henry Dreyfuss, the new autoadjustable straight slitting gauge

KEY NO. F-949-

# at these Wolverine products -in copper

TIRST of Three Successive Advertisements

# for refrigeration and air conditioning

Take a look at these Wolverine products—in copper—for refrigeration and air conditioning. tube, Wolverine Trufin and Wolverine Capilator. You'll find that each is a product of Tubemanship —that each has been designed with refrigeration and air conditioning engineering problems in mind.

for example. Because Trufin is an extended surface tube, it provides more condensing surface in less space—lets you design smaller fins of Trufin are an integral part of the tube that they can't come loose because of temperature fluctuations, vibration or pressure changes. Want more to think about? Then write for "Products for the Refrigeration and Air Conditioning Industry."



STRAIGHT LENGTHS AND COILS

COPPER TUBE

Four of them are illustrated here—ranging through light wall copper tube to commercial Just think of the possibilities of Wolverine Trufin

		FINNED T
-	4	
	CAPILA	

# What's New or Current Literature Available

more information on What's New products, current

literature and catalogs available, equipment advertised in

AIR CONDITIONING & REFRIGERATION NEWS use Key Num-

bers where designated or specify products advertised and

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(list name, page, and issue date)

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WOLVERINE TUBE Division of Calumet & Hesia, Inc. 1413 CENTRAL AVE., DETROIT 9, MICH.

Wolverine Trufin is available in Canada through the Unifin Tube Company, London, Ontorio

# Refrigeration Problems

And Their Solution

By Paul Reed

For Service and Installation Engineers



# **Service Practices** Improve Slowly (2)

Of the main cause of trouble inside the system-moisturethe Service Manager from whose system. talk in 1937 we quoted last week, said then as we are still saying today:

#### REFRIGERATION ENEMY NUMBER 1

"Of all causes of service trouble, moisture in the system

is Refrigeration Enemy Number 1. In addition to the direct result-freezing at the expansion valve, which is bad enough in itself-indirectly, moisture is the main cause of corrosion and the formation of sludges in the

"Any reputable manufacturer uses expensive processes for to stand open longer than is abdrying out his equipment, so you can feel reasonably sure that the machines, coils, expansion valves, and even installation tubing come to you dry.

"The manufacturers of the re-

refer to them as 'anhydrous,' which means 'without water.' every cylinder or batch in order of corrosion, sludges, and the operation. to be sure of the dryness.

### MOISTURE FROM AIR

"From whence, then, does the moisture come? In the first place, ordinary air contains some moisture, the amount depending upon atmospheric conditions. When the equipment or installation tubing are open, moist air enters.

"If the equipment is allowed solutely necessary, particularly damp basements or damp days, the amount of moisture that can get into the system from the air can be considerable.

"If you want to get a surprise, take a coil of ½ or 5/8-in. tubing that has been lying around open for a few days, straighten it out, and raise one end higher than the other, and pound this upper end closed; and put a drinking glass at the lower end.

"Apply a torch to the upper end just enough to warm the tubing to above room temperature, and follow down the tubing to the lower end. Watch the water collect in the glass.

"Only a few drops in a system of one or two horsepower is enough to cause corrosion and probably freeze up at the expansion valve, but you may get enough water from this 50-ft. length of tubing to more than cover the bottom of the glass.

"In servicing a cold low side, be careful to not open the system if it is on a vacuum. Break the vacuum with refrigerant, to at least zero gauge. Damp air rushing in will deposit a lot of moisture in the cold evaporator.

### MOISTURE FROM SERVICE CYLINDERS

"Another common source of moisture—also scale—is the refrigerant service cylinder. With frequent and repeated filling and emptying, a service cylinder is apt to be the source by which moisture gets into a clean, dry

Clean out your service cylinders frequently, using the method described in service manuals. (Author's note: a method of cleaning service cylinders is also described in Chapter 80-Manual J-5-Refrigeration Prob-

### MOISTURE FROM OIL

"Never use any oil but our approved oil. Never let a can of oil stand open. It is not true that oil and water won't mix. Oil will absorb moisture from the air. It is much better to stock compressor oil in quart or gallon containers, but if you stock oil in 55-gal. drums, do not dip it out. Flow it out through a spigot, and put a drier on the air line into the oil drum. Keep small containers and funnels clean and dry.

pressed air to blow out refrigeration equipment. Although the air tank has a water trap, it gets only part of the water out of the air; so the compressed air is still very wet. Use dry nitrogen preferably, or if unavailvery dry.'

effect of the presence of moisture on the formation of these undesirable conditions. We have learned some new facts about part need not be quoted.

It is interesting to note that this man, almost 20 years ago, warned against the use of cercalcium chloride. It, at least, is rarely used now.

He also warned against the bluntly told his dealers that he would not replace any equipment under warranty, in which his inspection found any liquid desiccant to have been used.

### RECOMMENDED DESICCANTS

He recommended that only activated alumina, silica gel, or driers used on his company's any leaks in the system. Moreproducts.

#### PURGING VS. DEEP VACUUM

Here is what he had to say on the subject of purging vs. a deep vacuum before charging a new installation; and keep in mind that it is quoted from a talk given 19 years ago.

"In the hurry and bustle of these busy days, it is common practice with some servicemen to simply purge the air from the refrigerant lines and low side. This saves time, at the time, but it doesn't get all the air out by any means, and certainly not the moisture; and is liable to cost plenty in time and money

"Some men think that, in purging, the refrigerant pushes the air ahead of it, thus getting all of the air out of the system. This is not true. The refrigerant and air mix with one another, and some of the air is swept out with the wasted refrigerant, but purging never gets all of the air out, and certainly it doesn't get able 19 years ago. the moisture out. The air that

frigerants are very careful that able, we dry CO2-not ordinary is left causes higher head their refrigerants are dry. They commercial CO2 which is not pressures, which, of course, lower the capacity and efficiency At this point our Service of the system, and increase the They even sample and analyze Manager went into a discussion running time and the cost of

#### DEEP VACUUM CHEAPEST IN THE LONG RUN

"The best practice in making corrosion, and sludges, so this a new installation is to pump a deep vacuum on the system, using a manufactured vacuum pump and not the new compressor. Connect a 1/4-in. tube to the tain desiccants, particularly outlet of the pump and immerse the other end of the tube in clean, clear oil in a glass.

"Run the vacuum pump until use of alcohol in the system, and no bubbles show in the oil. Then stop the vacuum pump and let stand for about 1/2 hour, and again start the vacuum pump. No bubbles should show in the

"Not only does this method remove all of the air (theoretically, there is some left, but it is negligible), but it is a good leak test, for you will not get a calcium sulphate be used in the no-bubble vacuum if there are over, it is good insurance against moisture being left in the system, for at the very low vacuum, water boils at room temperatures and the resulting vapor is pumped out of the sys-

> "I cannot recommend this method too highly, for those of you who have used the 'nobubble vacuum' have found that the extra time is well worth

We might add to this Service Manager's recommendation 19 years ago, the recommendation made today by John Spence, service manager of Hussmann Refrigerator Co. He finds that their dealers who use the vacuum pump method, with three sweeps of refrigerant afterward, have very markedly reduced their service calls and their cost of service, which is definitely worth while, and represents a real, money-in-thebank savings. He also recommends the use of a dewpoint indicator, which was not avail-

(To Be Continued)

# SO HALSTEAD & MITCHELL ENGINEERS SAID: "LET'S STOP COOLING TOWER RUSTING and Halstead & BESSEMER BUILDING PITTSBURGH 22, PA

### RUSTING

There's no "one-coat" protection which will stop cooling tower rust. Needed are superstrength bonding of protection to metal, toughness, inertness, flexibility, and a watertight barrier. Only by Halstead & Mitchell are you offered the 3-coat protection of Vinsynite, Vinyl Zinc and chlorinated rubber - the most advanced protection ever devised to prevent cooling tower steel from

### ROTTING

We do more than praise the long life of wood used in our wetted decks we are the only manufacturer who offers a 20-Year Guarantee on wetted deck wood against rotting or attack by fungua

AT LEADING WHOLESALERS EVERYWHERE

# Primore REFRIGERATION AND AIR CONDITIONING Valves

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Every Primore valve has many years of refrigeration and air conditioning know-how behind it. They're precision manufactured, yet, because of hydrogen brazed steel construction and high volume production are lower in cost.

Now available - New PRIMORE CATALOG with complete data and details. Write, wire or phone for your copy today.

inc. 310 National Bank Bldg Adrian, Mich

designing · sales : engineering



MOISTURE FROM COMPRESSED AIR "Never use ordinary com-\*\*\*\*\*\*

# Gold Digging

is for gamblers. An engineer rates big money with a "sure thing" as a usAIRco manufacturer's representative. If you are a graduate engineer or have equivalent experience, and are well-known in your community, you may qualify to be a representative for usAIRco's self-contained central station air conditioners (RK). The usAIRco RK, in capacities up to 60 tons, is receiving sky-rocketing acceptance from architects, engineers, contractors, and industrial firms because of an aggressive promotion policy. Write today, giving a brief resume of your background, to Robert P. Kelley, sales manager, United States Air Conditioning Corporation, 7900 Tabor Road, Philadelphia 11, Pennsylvania. An interview will be arranged if your territory is open.

### At Above Freezing Temperatures

# **Pre-Cooked Frozen Foods Ingredients** Support Microbial Growth, Study Shows

food sanitation is urgently as marketed. needed, according to Dr. Keith H. Lewis, U. S. Public Health Service, who is located in Cin-

tarians, Dr. Lewis listed these Foods. areas among others considered most worthy of attention on a production, processing, storage, continuing basis:

### Sees 2 Areas Worthy Of Continuing Attention

1. Determination of critical tained. time-temperature relationships ing the preparation and holding

for sanitary processing, stor- crease very rapidly if the tem-

SEATTLE-From the view- age, and preparation for servpoint of improving public health, ing of pre-cooked frozen foods increased emphasis on research and other non-sterile products in several aspects of milk and that are essentially ready to eat

### **Bacteriology of Pre-Cooked** Frozen Foods

In another major paper, Prof. Addressing the 43rd annual H. H. Weiser of Ohio State unimeeting of the International As- versity discussed "The Bacterisociation of Milk & Food Sani- ology of Pre-Cooked Frozen

> He pointed out that the and distribution of pre-cooked frozen foods must have a low microbial content if the quality of the product is to be main-

The ingredients used in prefor maintaining the sanitary cooked frozen foods are perishquality of perishable foods dur- able and usually will support microbial growth, especially if the temperatures are above 2. Development of standards freezing, and growth can in-

perature approaches 68°-70° F., Sweden Gives Cost he indicated.

### Metabolic Action Produces Off-Flavors, Off-Odors and Off-Colors

If the temperature is favor-

Obviously, he told the conferees, a few careless producers harm in creating an unfavorable impression on the part of the consuming public of the whole

Another paper, on "Flavor Defects In Milk and Their Relationship to Farm Holding Tanks," was presented by Prof. C. C. Prouty, Washington State college.

Some observers have reported their belief that the flavor quality of milk has decreased in areas in which farm bulk holding tanks have replaced milk cans, although there is little evidence to support this view, he

### **Important Factor To** Prevent Off-Flavored Milk

Perhaps the most important factor which must be considered in assuring the absence of offflavors in milk procured by the bulk tank system is proper training of the tank truck driver in flavor evaluation, he pointed

# Hussmann Appoints

erator Co.'s appointment of Haggett Engineering Co. here as distributor of the full line of Hussmann equipment for food stores has been announced by

Haggett said its showroom, service, and warehousing facilities at 1103 Commonwealth Ave.

Allied and related lines, including air conditioning, Blast-Freeze freezer provisioning equipment, automatic wrapping machinery, and reconditioned used equipment, will serve to complete the overall services the

metabolic activity will produce colors, and may be the ultimate cause of certain types of infec- Mfg. Co. here. tion, according to the profes-

pre-cooked frozen food industry.

# stated.

# Boston Distributor

BOSTON-Hussmann Refrigthe Boston firm.

will be continued and enlarged.

company offers.

# Breakdown on Soft Ice Cream Dishes

SEATTLE—A cost breakdown Div. Names Woodard To Post able for increased growth, the on flaming parfaits and other soft ice cream dishes made by off-flavors, off-odors, and off- the Sweden Freezer System has been given by Sweden Freezer

The company explained that the flaming parfait is made with 2 oz. of soft serve, fruit topping, and whipped cream topped with or distributors can do much a cube of sugar soaked in lemon extract.

"Lighted, the sugar burns brightly to make a dramatic dessert with a dash of showmanship," the firm pointed out. "The food cost of this item is 61/2

The company said a food cost breakdown of other items disserve, 2.8 cents; dish of orange eration since 1940.

sherbet, 2 cents; dessert sundae, 2.3 cents; fresh fruit shortcake, 7 cents; sundae, 9 cents; and a thick milk shake, 6 cents.

# **A-B Refrigerated Cabinet**

ST. LOUIS-H. Stark Woodard has joined Anheuser-Busch, Inc., as service manager of the company's Refrigerated Cabinet Div., it has been announced by Fred W. Schulenberg, sales manager of the division.

As service manager, Woodard will make periodic field trips throughout the territories to provide service education to field personnel and ice cream manufacturers.

Woodard, 35, joins Anheuser-Busch after operating his own retail appliance business for 10

He has had extensive excloses the following: dish of soft perience in the field of refrig-

SECOND of Three Successive Advertisements

at these Wolverine products



## for refrigeration and air conditioning

Lightweight aluminum is becoming more and more important to refrigeration and air conditioning manufacturers.

Here are Wolverine's outstanding entries in the field-proof positive that Wolverine is keeping pace with the trend—and positive proof that Wolverine has your problems in mind . . . and does something about them!

Trufin is a natural for refrigeration and air conditioning, of course! And when you need drawn or extruded aluminum tube, you'll find that Wolverine will supply it bright—clean—dry in straight lengths or in medium or extra long length coils.

Tubemanship is a natural habit of Wolverine's. It is your guarantee of quality.

There's plenty more information in Wolverine's "Products for the Refrigeration and Air Conditioning Industry", Write for it today.

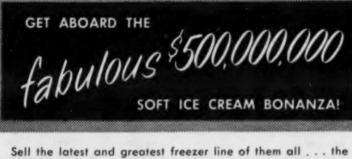


ALUMINUM SHAPES



EXTRUDED

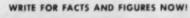
Wolverine Trufin is available in Canada through the Unifin Tube Campany, Landon, Ontario



York Automatic. Users say they're the finest, fastest and most versatile in the tremendous soft ice cream business. York Automatic Freezers are designed and built by one of the oldest manufacturers in the business. They're fully automatic . . . make not only frozen custards but regular ice

cream, too. Deliver more gallons per hour. Built of extra heavy duty materials, Oversize motors used to eliminate freeze-up. Simplest, most sanitary design. Easiest to clean. Thoroughly tested.

Take advantage of this highly profitable opportunity. You'll be backed with plenty of sales aids. Exclusive franchises now open to dealers in many top territories.



AUTOMATIC FREEZER MANUFACTURING COMPANY

35 N. LEHMAN ST. YORK, PA.



# **Refrigeration Machinery Sales and** General Industry Statistics for '54 Reported by U.S. Census Bureau

Table 1—General Statistics for the Refrigeration Machinery Industry, In the United States: 1954 and 1947

				Change
Item	Unit of Measure	1954	1947	1947-1954
Establishments	Number	586	561	+4
All employes:				
Number	Thousands	128.3	128.7	
Payroll	. Million dollars	567.1	378.6	+50
Production workers:				
Number	Thousands	98.9	107.8	8
Man-hours		194.5	219.0	-11
Wages	. Million dollars	397.0	297.8	+33
Value added by manufacture*	do	1,006.0	587.9	+71
Cost of materials, fuel, electricity,				
and contract work		4	1	0000
Value of shipments	do	1	9	0000
Capital expenditures, new	do	107.7	46.1	+134
Personal Property Control of the Con				

Value of shipments less cost of materials; supplies, fuel, electric energy, and contract work.

†Omitted because of duplication in cost of materials and value of products shipped (see introductory text).



EL RANCHO MOTEL, HOT SPRINGS, ARK

**Space-Saving Advantages** and Inner-Fin® **All Copper Construction of** 

PACKAGE

CHILLER **Sold This Job** 



And this has been the experience of contractors all over the country. Customers are easily "sold" on these units . . . appreciate the sound advice of contractors who recommend them. Here's why:

SPACE SAVING - Patented Inner-Fin® construction makes Heat-X 'PC' Package Chillers the most compact on the

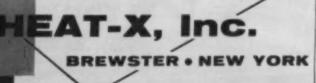
**RELIABILITY** — Non-ferrous construction of all water passages eliminates danger of corrosion. Traditionally rugged Heat-X construction assures long life.

'PC' Chillers also offer the contractor several advantages (in addition to consumer satisfaction):

EASE OF HANDLING — Units are lighter in weight and smaller because Inner-Fin® construction permits more chilling capacity with less bulk.

EASE OF INSTALLATION - Units are completely "packaged" . . . require only water and electrical connections.

> 'PC' Package Chillers are available in 2 HP through 100 HP models. Request complete catalog.



### Table 2—General Statistics for the Refrigeration Machinery Industry (S.I.C. Code 3585), by Regions and Selected States: 1954 and 1947

							-1954				-	1	947
				Employes	Prod	luction W	orkers	Value Added	Cost of Mate-	Value of	and the same of		Value Added by
		tablish	0			Man-		By Manu-	rials	Ship-	tubes,	All Em-	
	Region and Statet	ments,	No.	(\$1,000)	No.	hours (\$1,000)	Wages		etc. (\$1,000)	ments (\$1,000)	New (\$1,000)	ployes,	facture‡ (\$1,000)
	United States.		MO.	(\$1,000)	MO.	(\$1,000)	(\$1,000)	(\$1,000)	(\$1,000)	(\$1,000)	(\$1,000)	Mo.	(\$1,000)
	totals	-	128,261	567,076	98,906	194,534	396,967	1,006,011			107,698	128,677	587,928
n	New England	27	7.525	34,381	5.747	11.125	24,437	62,431			4.827	6.183	26,403
	Massachusett		6.234	28,584	4.799	9,249	20,798	52,821			4.398	5,565	80,100
	Connecticut	9	1,241	5,612	905	1,795	3,494	9,364			418	397	
	Middle Atlantic	-	27,834	125,508	19.769	38,580	77,797	266.068			10.386	27.184	108,243
	New York	73	10,820		7,133	13,924	28,454	126,685	,		6,056	5,990	24,859
18	New Jersey	20	3,596	16,061	2,575	4.858	9,964	21.210			819	3,002	11,368
e.	Pennsylvania	48	13,445	58,372	10.058	19.798	39,377	118,169			3.509	18,192	72,016
54	East North	***	20,310	00,012	40,000	40,100	00,011	220,200			3,000	20,200	02,020
4	Central	169	67.510	209,053	55.012	107.510	299,737	486,664			34.153	76,242	362,300
	Ohio	400	26,286	122,234	21,817	43,400	95,903	158,676			23.110	29,460	131,628
	Indiana	-	14,663	61,929	11.811	22,987	46,716	105,457			4,948	20,672	93,946
50	Illinois	-	6,724	30,698	5,406	10.673	22,150	74,712			2,296	5,462	23,213
90	Michigan	40	16,206	74,307	12,684	23,678	52,383	114,458			3.356	18,212	102,360
	Wisconsin	20	4.627	19.884	3,293	6,770	12,582	33,361			1,943	2,436	11,153
8	West North												
11	Central	70	12,776	52,700	9.760	19,897	35,739	104,159			3,799	9.794	47,025
33	Minnesota	27	4.516	17,810	3,482	6,879	12,493	36,921			1,695	5,266	23,447
71	Missouri	33	5,268	22,276	3,833	7,840	14,280	37,446			**	3,531	19,858
	South Atlantic	32	2.210	7.874	1.529	3,065	4,432	12,593			**	**	**
000	East South		-,	.,	-,	-							
1000	Central	13	1.914	8,133	1,227	2,490	4.102	16,884				6.0	**
34	West South	-	2,023	0,200	-,	2,200	-,						
	Central	50	2,761	9.570	2.250	4,763	6,769	24,925			870		**
у.	Texas	36	2,523	8,736	2,064	4,373	6,171	23,140			740	1.190	6,780
	Mountain	11	827	2.880	681	1,364	2,288	4.044			276	80	**
las.	D14-	73	3,899	16.978	2,923	5,711	11,661	28,242			637	4,192	**
	California	60	3,664	16,121	2,763	5,435	11,175	26,847			578	4,026	19,771
4	Cantornia	90	9,001	10,141	2,100	9,400	24,210	20,011			210	-,0	-0,110

\*\*Withheld to avoid disclosing figures for individual companies.
†Each producing State not shown separately has been withheld either (a) to avoid disclosing figures for individual companies; or (b) because the State had less than 1,000 employees in the industry. (Additional publishable detail will appear in the final Census bulletin for this industry.)

‡Value of shipments less cost of materials, supplies, fuel, electric energy, and contract work.

§Sum of regional figures may not equal U. S. total due to independent rounding.

\*Omitted because of duplication in cost of materials and value of products shipped.

### Table 3—Quantity and Value of Refrigeration Machinery Shipped By All Producers In the United States: 1954 and 1947

(Includes quantity and value of these products reported both by establishments classified in the Refrigeration Machinery Industry, and by those establishments making these items as "secondary"

products in the other	industries			
	Total Shipm	ents Including	Interplant	
	Quantity (No. of	Value	Quantity (No. of	Value
Product	Units)	(\$1,000)	Units)	(81,000)
Refrigeration machinery, total	XXX	(1)	XXX	(1)
Household refrigerators, including electric and gas	XXX	574,353	XXX	521,572
Household mechanical refrigerators:				
Complete units:	46,798	5,199	130,178	12,758
5.5-6.4 cu. ft.	71,455	8,490	701,005	82,951
6.5-7.4 cu. ft	203,357	22,458	1,921,458	226,193
7.5-8.4 cu. ft	920,944	114,638	578,895	83,975
8.5-9.4 cu. ft	506,196 618,518	74,219	498, 201	71,516
9.5-10.4 cu, ft	619,911	118,107	147,643	26,079
11.5 cu. ft. and over	527,518	117,304)		
Range-refrigerator combinations	22,532	5,216	(NA)	(NA)
Cabinets for household mechancial refrigerators				
(sold separately)				
Household ice refrigerators	XXX	(2)1,282	XXX	18,100
Household refrigerators, not specified by kind				400 000
Home and farm freezers	XXX	172,307	XXX	100,625
Home and farm freezers, complete units (for freezing				
food, storing frozen food; or both purposes):			93.814	9,109
4.4 cu. ft. and under	11.595	1.017)	184,435	24,234
6.5-8.4 cu, ft.	35,757	4,856	115,220	17,486
8.5-12.4 cu, ft,	186,557	31,625	99,099	19,599
12.5-16.4 cu, ft	358,204	70,672	44,980)	00.070
16.5-20.4 cu. ft	223,769 44,150	51,849 12,288	37,953 ( 31,739	20,376 9,611
20.5 cu. ft. and over				210
Cabinets for home and farm freezers (sold separately)	xxx	(2)	XXX	227,369
Unitary commercial refrigeration equipment	XXX	200,813	XXX	221,000
Mechanical units (including (a) self-contained units, (b) remote units with or without condensing units, and (c) cabinets. Excluding cabinets shipped to other manufacturers of commercial refrigoration equipment):				
Reach-in refrigerators (except dairy refrigerators				
and wall boxes, and florists cabinets):  25 cu. ft. and under	6.619	2,403	21,652	5,706
26-40 cu. ft.	7,803	3,340	20,295	6,323
41-00 cu, ft,	5,426	2,939	11,520	4,509
61 cu. ft. and over	3,488	2,704	6,040	3,131
Display cases for meat, dairy products, fish, and vegetables (except frozen food):				
Closed-top or single-duty	5,728	3,248	15,127	8,394
Closed-double-duty	11,466	8,352	35,676 6,760	20,027 2,813
Closed-full-vision	1,417 25,249	681 14,481	9,859	5,262
Open or self-service-double duty	17,937	12,436	9,819	5,282
Low temperature freezing and dispensing equipment:				
Frozen food storage, dispensing, and display				
cabinets, other than coin-operated	29,216	21,598	(3) 45, 520	(3)19,840
custard machines)	4,680	5,911	6,676	5,916
Ice cream hardening cabinets	921	453	11,115	3,444
Ice cream dispensing cabinets, other than coin-operated	72,515	23,126	(4) 156,065	(4/80,010
Mechanical drinking water coolers:	der ma	00.100	100.070	23,792
Pressure type	115,512 15,816	20,130 2.136	130,376 34,424	3,983
Bottle type	10,010	2,100	01,000	0,000
Mechanical beverage-cooling and dispensing equipment: Bottled beverage coolers, other than coin-operated:	61.596	19,386	84.517	15,761
Dry type	4,540	1,110	114,548	15,027
Bulk beverage dispensers (including malt dispensers				
and precooler cabinets, other than coin-operated)	42,062	6,517	18,804	2,708
Walk-in coolers	10,829	11,251	16,306 4,359	11,530 2,680
Dairy refrigerators and wall boxes	8,140	4,987	4,000	2,000
(excluding farm and dairy milk coolers, including florists' cabinets, dough retarders, egg refrigeration cases, low temperature laboratory and industrial				
equipment, mortuary refrigerators, etc.)	XXX	25,509	XXX	8,659
Cabinets (for mechanical units( shipped to other manu-				
facturers of commercial refrigeration equipment (Continued on next	page)	642	XXX	1,264

(Continued from preceding page)

### Table 3—Quantity and Value of Refrigeration Machinery Shipped By All Producers In the United States: 1954 and 1947 (Cont.)

Farm and dairy milk coolers: Immersion type (mechanically refrigerated):			La.	
5 cans and under 6 cans and over	4,570 7,271	1,247 3,906	16,707 20,856	2,905 4,880
Non-mechanical units:			(20.4)	0.001
Non-mechanical bottled beverage and water coolers Other non-mechanical units	23,304 16,070	1,163 1,530	(NA) (NA)	3,021 2,081
Other unitary commercial refrigeration equipment in- cluding unitary commercial refrigeration equipment,				
not specified by kind	xxx	5,537	xxx	2,556
Automatic merchandising machines, refrigerated	XXX	44,240	xxx	28,670
Low temperature freezing and dispensing equipment:				
Frozen food storage dispensing and display cabinets,	(8)	780	(3)	(3)
Ice cream dispensing cabinets, coin-operated	(5) 2,559	1,363	(4)	(4)
Mechanical beverage-cooling and dispensing equipment:				
Bulk beverage coolers, coin-operated	140,951 4,065	37,018 4,130	93,713 4,601	24,976 3,694
Other automatic merchandising machines, refrigerated including automatic merchandising machines, refrigerated,				
not specified by kind, coin-operated	xxx	(5)1,729	****	



### LARKIN CEILING HUMI-TEMP

Price is only one factor in the selection of any product—especially one that has so important a task as protecting valuable perishables. Performance must come first. Quality cannot be overlooked. Durability is highly important. Larkin has all of these. And Larkin has low prices, too. Compare them and see for yourself how low they are.

too. Compare them and see for yourself how low they are.

For the latest Larkin price list, see your wholesaler. If you wish, write direct to us. We shall be glad to send you one,

Manufacturers of the original Cross-Fin Coil

Humi-Temp Units • Frost-O-Trol Hot Gas
Defroster • Air Cooled and Evaporative
Condensers • Cooling Towers • Air Conditioning Units and Coils • Direct Expansion
Water Coolers • Heat Exchangers





- **♦ Extra-large storage**
- Safety from freeze-up
- \* Fast hourly recovery
- 20-year life construction

Capacities: 5 to 500 g.p.h. Storage: 2 to 240 gals. Water coolers for all uses

Water coolers for all uses factory-packaged with your condensing unit. Write for literature.

FILTRINE MFG. COMPANY

216 W. PROSPECT ST. . WALDWICK, N. J

# Redmond MICROMOTORS One of largest stocks

in the world!
FACTORY DISTRIBUTORS
MARVIN L. "FERGIE" FERGESTAD

CYCLO-FREEZE CORP.
6318 Cambridge, Mpls. 16, Minn.
West 9-6794

	Total Shipme	ents Including		Transfers
Product	Quantity (No. of Units)	Value (\$1.000)	Quantity (No. of Unita)	Value (\$1,000)
mpressors and ompressor units For all refrigerants (except ammonia):	xxx	162,991	xxx	63,371
For household refrigerators:	727,659	16,047	(6) 708, 351 (6) 136, 964	(6)19,340 (6)3,099
Except for household refrigers	itors:			

78 HP, and under				
36 hp	727,659	16,047	j (6) 708, 351	(6) 19, 346
% hp		1	(6)136,964	(6)3,099
Except for household refrigerate	ors:			
1/4 hp. and under		- 1	(6)	(6)
¼ hp	704,555	23,407)	87,852	3,200
¾ hp	273,555	10,386	80,596	2,93
½ hp	184,484	8,987	35,582	1,160
% hp	554,964	27,804	5,790	277
1 hp	320,364	17,504	4,711	228
1½ hp	61,521	4,039	1,522	71
2 hp		5	2,827	191
3 hp	75,636	9,645)	2,707	268
5 hp	15,303	3,399	4,341	869
7½ hp	5,448	1,591	1,279	460
10 hp	1,620	926	1,453	848
15 hp	1.055	1,155	1,773	1,177
20 hp	1,182	1,414	674	774
25 hp	1,193	1,459	1,358	1,279
30 hp		5	309	558
40 hp	1,670	2,698)	626	1,390
50 hp	1,010	2,287	639	1,301
60 hp	560	1,223	224	. 544
75 hp	276	977	104	339
100 hp				
Over 100 hp	568	2,208	100	521
Ammonia refrigerant:				
5 hp. and under		1	221	111
7½ hp	447	2091	231	139
10 hp		5	369	258
15 hp	251	263)	502	455
20 hp	273	434	441	485
25 hp	145	262	402	592
30 hp	203	516	503	772
40 hp	225	514	294	580
50 hp		1	288	677
60 hp	355	1,132	341	881
75 hp	151	566	240	828
100 hp	93	419	286	1.155
101 to 200 hp	115	811	218	1.264
001 4- 000 hr	46	120	97	949

101 to 200 np	4.40	GAL	210	3,203
201 to 300 hp	15	179	87	348
301 to 500 hp				
Over 500 hp	15	321	42	932
Centrifugal refrigeration systems	:			
For water and brine chilling:				
100 hp. and under	64	1.017	39	507
101 to 200 hp	145	3,403	93	1,412
201 to 300 hp	120	3.613	82	1,954
301 to 400 hp		(	41	1.085
401 to 500 hp	227	11,835	23	721
Over 500 hp		22,000	50	2.013
Not reported by size	****		(NA)	197
Compressors and compressor units				
not reported by size or type.	XXX	246	XXX	4.957
Condensing units	XXX	85,240	XXX	111,697
		00,000		22,50
All refrigerants (except ammonia)	, ,			
Air cooled, open type, for household refrigerators:				
% hp. and under	****			
36 hp	****	}	(7) 543, 339	(7)17,613
% hp	****	****	(7)59,809	(7)3,075
Air cooled, open type, except				
for household refrigerators:				
% hp. and under		1	(7)	(7)
¼ hp	7.099	464)	*107,249	*7.099
% hp	10,513	829	198,686	14.698
½ hp	10,090	1.075	103,828	9,952
% hp	6.904	980	51,434	6.945
1 hp	6,276	1.117	21,639	3,641
1½ hp	3,758	924	12,650	2,624
2 hp	3.744	1.026	8,325	1,991
3 hp	3,110	0,000	0,000	21002
5 hp	3.076	1.090	3,880	1.128
Air cooled, hermetic type:				
are constant and another of her				

1½ hp	3.758	924	12,650	2,624
2 hp	3.744	1.026	8.325	1.991
3 hp	9,111	3,020	0,020	2,002
5 hp	3.076	1,000	3,880	1,128
Air cooled, hermetic type:				
% hp, and under for				
household refrigerators	324,460	21,541 {		
% hp. and under (except )		- (5	(7)	(7)
units for household refrig.)	263,326	15,568{		
¼ hp		- 1	149,103	11,148
1/4 hp	97,275	6,571	86,218	5,514
½ hp	52,843	4,508)		
% hp	20,688	2,261		
1 hp	14,915	2,092}	19,658	1,775
Over 1 hp	15,655	3,678]		
Water cooled, 7% hp. and				
under, open type:				
1/4 hp, and under for		1		
household refrigerators	4400			
% hp. and under (except for		}	(8)674	(8)66
household refrigerators)	243	29 j		-
½ hp	1.509	200	(9)7,222	(9)918
% hp	2,041	332	(9)6,859	(9)1,094
1 hp	2.092	408	(9) 6, 331	(9)1,139
1% hp	2,411	598	(9)5,720	(9)1,274
2 hp	2,527	703	(9)4,278	(9)1.071
3 hp	2,808	990	(9)5,603	(9)1,582
5 hp		1	(9)5,386	(9)2,288
7% hp	3,314	1,822(	(9)2,356	(9)1,598

### Table 3—Quantity and Value of Refrigeration Machinery Shipped By All Producers In the United States: 1954 and 1947 (Cont.)

Water cooled, 71/2 hp. and				
under hermetic type:				
% hp. and under for		1		
household refrigeration	1110			
% hp. and under		( )	(8)	(8)
(except units for			107	,,,,
household refrigerators)	3.404	872(1)		
	0, 303	012111		
	4.133	550		
% hp		700		
1 hp	4,623		200	100
1½ hp	3.746	852 }	(9)	(9)
2 hp	5,675	1.577		
8 hp	5,880	1.938		
5 hp	4,125	1,915		
7½ hp	1.094	600 ]		
Water cooled, over 71/2 hp. open t	ype			
10 hp	987	998	1,885	1.731
15 hp	964	1,209	1.003	1.244
20 hp	678	1.093	408	654
25 hp	488	750	- 308	464
30 hp	480	801	122	263
40 hp	371	831	149	347
50 hp	287	754	92	276
00 1-	401	6.3	0.00	210
	289	971)	119	478
		402	110	210
Over 75 hp	86	400 )		
Ammonia refrigerant:			000	000
5 hp. and under			378	266
7½ hp	18	181	205	199
10 hp		5	384	436
15 hp	63	113)	407	622
20 hp				
25 hp	40	101	273	584
Over 25 hp				
(Conclude	d on nea	t page)		

THIRD of Three Successive Advertisements

# LOOK!

# at these Wolverine fabricated products

for refrigeration and air conditioning

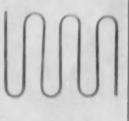
Want to give the one-two punch to Old Man Cost! If so, here are several sound ideas.

For example, here is a prefabricated evaporator sub-assembly that can deliver the knock-out blow you need. It's composed of a bunch-type coil of aluminum tube, a one-piece aluminum accumulator and two copper-to-aluminum connectors. With Wolverine delivering it to you ready to be put into your system, it will free valuable assembly floor space and man power in your plant.

Serpentine coils, strainers, driers, accumulator driers, copper-to-aluminum connectors—all these are specialized products of Wolverine's creative Tubemanship in action. All are built for you—with your needs in mind!

Better write for a copy of Wolverine's "Products for the Refrigeration and Air Conditioning Industry". It's jam-packed with ideas you can use.





SERPENTINE COILS



**ACCUMULATORS** 

CALUMET BY SIGNA CALUMET BY SIGNA WOLVERING TUBE BY SIGNA CANADA VULCANIZER



PLANTS IN DETROIT, MICHIGAN, AND DECATUR, ALABAMA.
SALES OFFICES IN PRINCIPAL CITIES.

(Concluded from preceding page)

### Table 3—Quantity and Value of Refrigeration Machinery Shipped By All Producers In the United States: 1954 and 1947 (Cont.)

		nts Including		Transfers
Product	Quantity (No. of Units)	Value (\$1.000)	Quantity (No. of Units)	Value (\$1,000)
Condensing units, ¼ hp. and over, not reported by size or type	A200	****	65,033	5,965
Other refrigeration machinery air conditioning equipment.	and xxx	707,643	xxx	213,802
Packaged air conditioning equi Self-contained air conditioner  Window-sill type:  ½ hp.  ½ hp.  ½ hp.  1 hp.  Over 1 hp1½ hp.  Other than window-sill (ex- cept units for year-round air conditioning systems):	58,731 214,676 688,659 346,230 41,357	6,413 } 32,159   116,791   71,014   12,027	42,904	9,980
Under 1 hp	5,907 4,977	758   1,720   2,153		
2 tons		3,074	1,179	808



# They all Like



Above: Orange Juice Concentrating Plants **Prefer Frick Heat Pumps** and Refrigeration





Freezer with Overhead Coils at Seaboard fish Co., Baltimore, Maryland

Fruit and vegetable growers, concentrators, packers, canners, quick-freezers, warehousemen, shippers, and others throughout the food industries specify Frick equipment because of its EXTRA value.

EXTRA experience, EXTRA engineering, and EXTRA economy are built into Frick refrigerating, ice making, quick freezing and air conditioning machinery. Thousands of installations prove it: let us show you the nearest ones, and submit figures on your needs.





Freezer Storage Cooled with Frick Square-finned Pipe, Benton Harbor, Michigan



Unit Air Cooler Holding Low Temperatures with Ammonia Refrigeration



#### tons ...... 15,591 18,544 tons 11,639 8,730 7.063 tons 184 Over 20 tons 419 2.102 Not reported by size..... 1,199 Year-round air conditioners, self-contained: Except heat pumps (complete with furnace). 16,652 (NA) Heat pumps (except room air conditioners). Residential-type self-con-tained air conditioners.. Refrigeration chassis for air conditioning 2.881 (NA) (NA) 46,521 26,040 (NA) (NA) Packaged liquid chillers. 2,428 4,274 (NA) (NA) Absorption and adsorption systems and equipment .... 352 2.657 XXX (10)175Ice making machines: Packaged (self-contained).. All others (not self-cont'd) 7,822 3,122 Mechanical dehumidifiers. refrigerated type (self-contained) 104,107 7,536 (NA) (NA) Heat exchanger equipment: Evaporative condensers: 5 tons and under 5.1 to 7.5 tons 7.6 to 10 tons 10.1 to 15 tons 15.1 to 20 tons (NA) (NA) (NA) (NA) 341 187 208 510 405 10.1 to 15 tons 15.1 to 20 tons 20.1 to 30 tons 30.1 to 50 tons 50.1 to 100 tons (NA) (NA) (NA) 399 408 927 1,143 1,154 1,871 1,972 (NA) (NA) Over 100 tons .... 1,430 4,375 Air conditioning units not self-contained: Suitable for location below the window: Motor driven fan type (NA) (NA) (NA) Induced-air type ...... 2,864 All other: All other: 3 tons and under ...... 3.1 to 5 tons ..... 5.1 to 10 tons ..... (NA) (NA) 2,171 938 1,772 916 2,984 4,469 2,700 (NA) 979 4,282 3,913 (NA) 2,276 1,492 (NA) 2.040 1 Unit coolers (refrigeration): Ceiling and wall mounted types: 1,000 B.t.u./hr. and under. 1,001 to 2,000 B.t.u./hr..... 4,001 to 6,000 B.t.u./hr..... 4,001 to 6,000 B.t.u./hr.... (NA) 101 1,065 1,083 909 1,324 27,800 1.099 (NA) 1,420 1,108 1,105 (NA) (NA) 6,001 to 8,000 B.t.u./hr... 8,001 to 12,000 B.t.u./hr... 12,001 to 18,000 B.t.u./hr... (NA) 7.1958,094 6,340 1,487 1,544 (NA) (NA) (NA) 1,410 1,695 1,621 Over 18,000 B.t.u./hr.... 4,659 1,470 Floor mounted (dry type): 5 tons and under ...... 5.1 to 7.5 tons ...... 7.6 to 10 tons ..... (NA) (NA) 460 316 234 (NA) 531 10.1 to 15 tons .......... Over 15 tons ........ $\frac{429}{172}$ Floor mounted (spray type) (NA) 52 (NA) (NA) 58 52 812 197 385 113 10.1 to 15 tons ..... 225 (NA) 431 Over 15 tons 382 (NA) 575 Shell-and-tube and shell-and-coil condensers . 11,280 XXX XXX Shell-and-tube liquid coolers 4.025 XXX 1,242 Shell-and-coil liquid coolers 1.632 426 xxx Fin-coils-steam (except forced air units) ...... 4.835 5,358 XXX XXX Fin-coils-water (except forced air units) .... XXX 7,840 XXX 10,418 Fin-coils-direct expansion (excluding the bunker gravity-16,690 (NA) type refrigeration coils). XXX XXX Plate-type evaporators (including bunker gravity type refrigeration coils). 6,898 4,902 Surface dehumidifiers .... 4,832 (NA) XXX Air-cooled condensers ..... Factory assembled water-cooling towers ...... (11) (NA) (NA) 20.694 (NA) (NA) (NA) Other heat-exchanger equip ment, including tube-in-tub condensers, and suction-line heat exchangers ..... 4,405 (NA) Other components and accessories for air conditioning & refrigeration equipment (10) 77,023 xxx (11)165.138 XXX Other refrigeration machinery and air conditioning equip-ment, not specified by kind

... Represents zero. xxx Not applicable. NA Not available. (1) The total value of shipments of refrigeration machinery omitted because of extensive duplication resulting from the use of products of certain estab-lishments as materials by others. See text for more detailed discussion.

XXX

14,359

XXX

(2)1954 value for cabinets for home and farm freezers (sold separately) included with cabinets for household mechanical refrigerators (sold separately). (3)1947 shipments of frozen food storage coin-operated, included with frozen food storage, dispensing, and display cabinets, other than coin-operated.

(4)1947 shipments of ice cream dispensing cabinets, coin-operated, are included with ice cream dispensing cabinets, other than coin-operated. (5)1954 shipments of frozen food storage, dispensing, and display cabinets,

coin-operated, are included with other automatic refrigerated merchandising machine, coin-operated. (6)1947 shipments of compressors and compressor units 1/2 hp. and under, except for household refrigerators, are included with compressors and com-

pressor units for household refrigerators. (7)1947 shipments of air-cooled condensing units 1/6 hp. and under, except for household refrigerators, open and hermetic types and hermetic type for household refrigerators are included with air-cooled open-type condensing units for household refrigerator.

(8)1947 shipments of water-cooled hermetic type condensing units ½ hp. under are included with water-cooled open-type condensing units ½ hp. and under.

(9)1947 shipments of water-cooled hermetic type condensing units are included with water-cooled open-type condensing units of corresponding sizes. (10)1947 shipments of adsorption and absorption systems and equipment are luded with other components and accessories for air conditioning and included with other corefrigeration equipment,

(11)1964 shipments of air-cooled condensers are included with other comand accessories for air conditioning and refrigeration equipment.

### **Reading Tube Names Kelly Purchasing Agent**

READING, Pa. -Appointment of William C. Kelly as purchasing agent of Reading

Tube Corp. was announced recently by Martin Mack, president. Kelly has been associated with the producer of copper and brass tubing in the ca-

pacity of assist-W. C. Kelly ant office manager for the past two years, it was noted.

He is a director of the National Association of Cost Accountants.



### ASPIR-JET SPRAY NOZZLES RAISE TOWER EFFICIENCY

The swirling, atomizing action of the water as it goes through the Aspir-Jet means more effective heat transfer and higher efficiency from any sprayfilled cooling tower. Fressure as low as ½ pound gives effective water break-up and distribution.

Formed of butyrate plantic. Aspir-Jets will not



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ACCEPTING KEY TO new sports car that is his reward for selling \$130,000 of air conditioning equipment in three months is Harris Buell (inside car), sales representative of Temp-Matic Wholesalers, Inc., Detroit. On hand to congratulate him are (I. to r.) B. W. Henn, Westinghouse district sales manager, Fry Ayers, Detroit district manager for Westinghouse, and T. H. Mabley, vice president of Temp-Matic.

# Top Wholesaler Salesman Tells How He Won Sports Car Prize In Contest

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Harris H. Buell, sales repre- ume for the first half of 1956. University of Illinois, will super- zer Shopping Center. sentative for Temp-Matic Wholesalers, Inc. here, has a new Ford Thunderbird to prove it.

He won the car by selling \$139,000 worth of Westinghouse commercial and residential air conditioning equipment to dealers in the three months from Jan. 23 to April 20.

He was one of 25 distributor salesmen to win cars in a nationwide spring sales contest held by Westinghouse Electric Corp.

How did he do it? There was no magic formula involved, said Buell, just perseverance, hard work, and long hours. Just make the calls and you get the sales.

Buell, who has been selling air conditioning for some 20 years, recalled that he made a fast trip to Pittsburgh for the Jan. 22 sales meeting that kicked off the contest. He returned to Detroit that night.

### Makes List of Accounts

He spent the next day making a list of all his accounts in the Detroit area. Then he got on the telephone and made appointments to see prospective dealers. That done, he put on his hiking shoes and made personal calls.

Buell recalls that he made calls on Saturday, during evenings, and any time he could find a dealer with time to listen to his story. He says he averaged 12 hours a day on the job, six days a week for the period.

It was not easy. The entire three months in Detroit were marked with cold weather coupled with snow and rainmore than usual by a good deal. It was far from ideal weather for an air conditioning story.

### Makes Second, Third Call To Close Deal

Buell said that on his first call, he spent all the time he could explaining completely the entire Westinghouse program and what it offered the dealer. Only if circumstances appeared right did he ask for the order. He would make a second or third call to close the deal.

Then he would help the dealer set up an advertising program, a sales promotion program, and special sales prizes.

Buell made a few sales at the beginning. But they came slowly after that. Then toward the end, they came in rapidly. Buell had never considered himself as a challenger for the car.

T. H. Mabley, vice president and treasurer of Temp-Matic,

### I-B-R Builds Baseboard, **Finned-Tube Radiation** Check Test Laboratory

NEW YORK CITY - Construction of a highly specialized five persons will be employed in testing laboratory for the Institute of Boiler & Radiator Mfrs. is expected to be underway shortly at Urbana, Ill.

Plans were announced here recently by Robert E. Ferry, general manager of I-B-R.

Purpose of the lab, Ferry said, will be to provide check tests on baseboards and finnedtube type of radiation where I-B-R ratings are involved, supplementing original tests conducted by the individual producers.

Warren S. Harris, associate

vise the lab until a permanent director is named. Prof. Harris has supervised research work on residential heating and cooling in the I-B-R Research Home at Urbana since 1940.

It was indicated that about the laboratory on a full-time basis.

"This laboratory will not be associated in any way with the University of Illinois as the I-B-R research program is," Ferry noted. "The lab will be owned and operated solely by I-B-R.

He said work would continue on the regular research program which Prof. Harris supervises at the I-B-R Research Home in cooperation with the university.

### Bank Bldg. Conditioned

PELZER, S. C .- Air condiresearch professor of mechani- tioned building to house the



A DEMONSTRATION unit of Dunham Bush, Inc. illustrates the firm's "Vari-Air" system for heating, ventilating, and cool-DETROIT—The fundamentals credited Buell with a big assist cal engineering who conducts the new Pelzer-Williamston Bank is ing schools and public buildings without of selling have paid off again. in doubling the firm's sales vol- I-B-R research program at the nearing completion at the Pel- complicated controls. As shown, the unit is reduced in size.



Highly flexible, Armaflex follows contours of piping or tubing without any special cutting or fitting. If lines are in operation, slit Armoflex lengthwise, snap in place, and seal with Armstrong 520 Adhesive.

# New insulation for liquid cooling and heating lines

# goes on in one fast operation

Armstrong Armaflex® is a new kind of foamed plastic insulation for both commercial and residential air-conditioning and heating lines. Remarkably flexible, it slips right over pipes and copper tubing, follows contours without special cutting or fitting. If lines are already in operation, you can slit Armaflex lengthwise, snap in place, and seal with Armstrong 520 Adhesive. Armaflex is clean to work with, too; it will not rub off, chip, or crumble. Waste is negligible.

A highly efficient material, Armaflex has a K-factor of 0.28 at 75° F. In 1/2" thickness, Armaflex will prevent condensation under normal design conditions on indoor lines operating as low as 32° F. The insulation's closed cellular structure is exceptionally moisture resistant, eliminates the need for a separate vapor barrier. A self-extinguishing feature makes Armaflex completely safe to install before sweat fittings are made.

Armaflex comes in 6' lengths for copper tubing and iron pipe %" to 3%" O.D. Thicknesses of 1/2" and 1/4" are

For free booklet containing complete data on this remarkable new insulation, write to Armstrong Cork Co., 2009 Parsons Street, Lancaster, Pa.



Residential as well as commercial air conditioning and heating systems perform more efficiently when insulated with Armstrong Armaflex. It goes on fast, makes a neat, clean job.



Condensation is prevented by Armaflex's vaporproof composition. Countless, uniformly sized cells seal out moisture and air, give Armaflex its low K-factor of 0.28 at 75° F. mean temperature.



Rapid fabrication of fitting covers is accomplished by miter-cutting pieces of Armstrong Armoflex, comenting them together with Armstrong 520 Adhesive to form a vaporproof joint.



### Servicing Weathertron Heat Pumps (12)

Originally just a theory and for many years subject only to occasional experimental installations, the heat pump of late has developed into a practical and expanding business.

Design, manufacturing, sale, installation, and service of the heat pump have already become important factors in the air conditioning industry, and are bound to grow.

In recognition of the present stage of development, and the expected future, the News is presenting herewith a series of articles on servicing a specific make of heat pump-the General Electric air-to-air "Weathertron."

### SERVICE ANALYSIS

The service analysis on the C model Weathertron has been written to include a complete check of each component and its allied controls. Checking all components as described will insure correct operation of the

To find the section or sections which must be checked go to the Index of Symptoms. Here is listed the symptoms and the OD fan motor does not (B). particular component service section (in parenthesis) which ID fan motor does not (B). pertains to your symptom. If you recognize immediately a particular component at fault. then you can go directly to its service section for the check.

Note: On suspected refrigera- C). tion system problems be sure and check first all allied electrical components which will

instruments

THE SERVICEMAN LINE of Testing Gauges, Testing Thermometers, Tim-

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give the same type symptoms. The service analysis can not provide for broken wires or loose terminal screws. Prior to for cooling. trouble shooting, check these items as well as the power for heating. supply to the unit and any overloads which may need resetting. 21.

### INDEX OF SYMPTOMS NO COOLING or NO HEAT-ING (A, B, E, H).

Motors do not start (A, B). Compressor motor runs but

Compressor motor runs but Cuts out on high head (E). W. Overloads during heating op-

eration above 30° F. (E). Refrigeration system (H).

### OPPOSITE OPERATION (A,

Heats when thermostat calls for cooling (A, C).

Cools when thermostat calls for heating (A, C).

#### LOW CAPACITY COOLING (A, D, H).

Thermostat seems to be out of calibration (A).

Icing of the indoor coil (D). Refrigeration system (H).

# LOW CAPACITY HEATING

(A, C, D, E, F, H). Thermostat seems to be out

of calibration (A). Heats when relays call for defrost (C).

Low capacity (D).

Phoson solves "hidden joint"

assembly brazing problems!

Everyday . . . this leading \*manufacturer PHOSON brases over 5400 hard to see and reach copper joints. Even though hidden deep down in air conditioning unit assemblies, "leaker" rejections are less than ½ of 1%!

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ess than ½ of 176?

High capillary attraction at low tem-erature, without flux, make United's hoson 6 perfect for such tough "in lose" brazing jobs.

Copper U-Bend Coil connections, too, are brased best with Phoson 6 braxing rings making high-volume automation easy, effective and profitable.

For all types of hand fed or automatic copper braxing, Phoson 6 has every desirable characteristic you want . . high capillary attraction, lowest possible brasing temperature, greatest resistance to vibration and lowest possible coat.

\*Name on request

ot your United Walding Supply Distrib



UNITED WIRE COMPONATION PROVIDENCE 7. RHODE ISLAND

Low capacity below 30° F.

Low capacity below 40° F. (F).

Defrost too frequently (G). Does not defrost frequently enough (G).

Will not defrost (G).

Stays on defrost continually

Cold draft during defrost (G). Refrigeration system (H).

#### A. WEATHERTRON THER-MOSTAT AND RELAY (WORKING-W. HEATING-H. AND FAN-FR) COILS.

SYMPTOMS

Motors do not start.

Heats when thermostat calls

Cools when thermostat calls

Remove thermostat wire from

Check for voltage across 21 and 18.

### No Voltage:

Check internal and external

Check control transformer.

### Voltage:

Jumper 21 and 22 and observe

### W does not close:

Check W coil.

W closes:

Jumper 21 and 23 and observe

### H does not close:

Check H. coil. Check D-3 contact—normally closed side.

Jumper 21 and 24 and observe

### FR does not close:

Check FR coil.

### W, H, and FR close:

Check with continuity light at thermostat terminals to see if thermostat contacts close correctly (Caution: turn power supply off first).

### Thermostat checks:

Check for broken or open leads:

-from thermostat terminal V to unit terminal strip 21, and -from thermostat terminal C

to unit terminal strip 22, and -from thermostat terminal H Building Is Available, to unit terminal strip 23, and -from thermostat terminal F to unit terminal strip 24.

SYMPTOMS Thermostat seems to be out

of calibration. Check to see if thermostat is

Jumper 21 to 23.

### H coll energizes but compressor does not start:

H-2 contact dirty or defective. This condition can also be observed by watching the unit under normal operation. If the try is \$315,900 in grants of H-2 contact is defective the motor starter and supplementary heaters will come on together (below 40° F.).

### H coil energizes and compressor starts:

Refer to setting and adjusting of Weathertron thermostat First Special Industry in preceding section.

(To Be Continued)

### Frick Names Pappas

by the Frick Co.

Pappas has branches at San different ways: Antonio and Beaumont.



PURDUE UNIVERSITY CENTER for Refrigeration and Climate Control has buildings already constructed, but not yet equipped. Prof. W. E. Fontaine of the School of Mechanical Engineering (pointing) who will direct the engineering research programs at the Center, points out to visiting group from the industry the proposed plans for equipment in one of the wings of the Center.



PURDUE'S PRESIDENT FRED HOVDE (left at head of table) describes the proposed program at the Research Center to a group from the air conditioning and refrigeration industry, and from the food industry, and asks for assistance in completing the facilities of the Center and providing for a staff. This would be the first time that Purdue would be working directly with an industry, President Hovde pointed out, with the results of the research being made directly available to the sponsoring organizations and the industry generally.

# Purdue Refrigeration Research Center --

(Continued from Page 1)

benefit for the industry in that gram. it will serve to interest undergraduate and graduate engineers in making their careers in the industry, and thus furnish a manpower pool, which is now sadly lacking.

A faculty committee will determine the projects to be undertaken by the Center, with suggestions from industry sponsors being welcomed.

# **Funds for Research Sought**

The building and some capital facilities have already been erected, a gift of the Herrick Foundation and Tecumseh Products Co., at a cost of some \$300,000.

of its own funds to defray part guaranteed to sponsors by reguof the cost for research operations (in staff salaries and supplies) for three years of opera-

Being sought from the indusmoney and equipment to furnish equipment and instrumentation for the research activities and \$285,000 for the additional cost of research operations over the three-year period.

### Research Program for **Purdue University**

As President Hovde pointed HOUSTON, Texas - Appoint- out, this will mark the first time ment of the Pappas Refrigera- that Purdue has tried out the tion Co. as distributor for Frick idea of working with a particuair conditioning and refrigera- lar industry on a research protion equipment in southern gram. Individual companies are Texas was announced recently being invited to participate in one (or a combination) of three

(1) Providing financial sup-

port for the basic research pro-

(2) Providing equipment for use in research at the Center.

(3) Arranging for specific research, on a separate contract basis, for some individual problem that the company might submit.

Among the specific benefits which the sponsoring industry companies will receive are listed the following:

Contact with the graduate students who will work on the various projects, and an opportunity to interest them in careers in the industry.

Advance information of all developments within the Center will be available to sponsors. Purdue is applying \$252,500 Also, exchange of ideas will be

(Concluded on next page)

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MANY RESEARCH PROJECTS relating to problems in the air conditioning and refrigeration industry have been undertaken by Purdue's School of Mechanical Engineering with its present limited facilities for such work, as the visitors saw in a tour of the School, so there is a foundation of staff knowledge on the subject. However, a completely equipped Center will permit broader and more intensive research activities.

cer, Head of the School of Agricultural Engineering.

tiation of research programs, round air conditioning. Should any patentable infor- under the direction of the above In the field of applied re-

handled by Dr. Ralph A. Mor- vironmental physiology area of vigorous, and in an era of exgen, Research Director of the both humans and animals, there pansion-it is ready for re-Purdue Research Foundation.

### **Project Several Studies** For First 3 Years

Some of the projects which the technical scope of the rethree years will embrace, include studies on noise, looking to a means of reducing noise intensity in refrigeration equipment and room air conditionviscosity of refrigerants; and investigation of the flow of Prof. W. E. Fontaine of the refrigerants through a variable School of Mechanical Engineer- orifice; a study of vapor diffular meetings of the Center staff ing, and Dr. F. N. Andrews, pro- sion and mass transfer between and the sponsor's representa- fessor of animal husbandry, will moist air and the surface below gram and the selection and ini- solar energy cycle for year-

will be studies in food professing methods, refrigerated trans- declared. portation, and basic research on industry codification problems.

search program for the first Hovde told the industry group at the luncheon meeting, "is the graduate school carries out this function in two ways:

"First, by training men to industry's work. measurement of the teach and advance knowledge. knowledge itself, through research."

"The air conditioning and re- the farmer's profits.

Purdue university will be tions of data collected in the en- frigeration industry is young, search activity," Prof. Fontaine

> The Purdue mechanical engineering school has already co-"One of the principal func- operated with the industry in tions of a university," President many areas, and with expanded facilities can be of far greater assistance, Fontaine said, at advancement of knowledge. The the same time adding to the "Creativity" of the students who may become engaged in the

> Nature's cycle of reproduction "Secondly, by producing the is too slow to keep up with the primarily growth in population of the world, declared Prof. Andrews, Purdue doesn't normally ask and climatic control can play a for help from industry, Hovde big part in the growth factors said, except where a program is of such foods as milk, eggs, and conceived and carried out for a meat. Furthermore, present day particular industry. In such in- farming must become more effistances, since the benefits will cient, and improvement in feed accrue directly to the particular efficiency-in which climate conindustry, the university feels trol is a big factor—can cut justified in asking assitance. costs to consumers and increase

## Purdue Center --

(Concluded from preceding page) tives. Basic industry research have the responsibility for the the dewpoint temperature; a information developed at the technical operation of the pro- study of a combined heat pump-Center will be made available to sponsors on a regular basis.

mation be developed, each spon- committee. Liaison between the search, in addition to the field sor will receive a free,non-trans- sponsors of the program and studies and practical applicaferable, non-exclusive license on such patents.

Pinpoint research aimed at a specific problem can be contracted for at any time. During the progress of these investigations, reports will be made only to the individual sponsor.

### **Environmental Physiology Test In Living Quarters**

The physical facilities of the Purdue Center provide some 40,000 sq. ft. of floor space. The main building (40 by 100 ft.) has staff offices on the first floor. On the second floor, a complete library for the use of the Center's staff is surrounded by a dozen dormitory rooms for graduate students, each with individual climate control. These rooms are part of the environmental physiology facility.

A unique feature of the Center's research activity will be found in Wing B (40 by 95 ft.). where major construction may be erected within a chamber allowing complete climate control. The reaction of a normal family to varying man-made weather conditions will be carefully studied, to find clues to the proper conditions for humans.

### To Study Environmental Control for Farm Animals

In Wing C (60 by 120 ft.) and Wing D (40 by 75 ft), farm animals will be housed under partial environmental control. Studies of these animals are aimed at developing useful information regarding the effects of varying environmental conditions on efficiency of growth and reproduction.

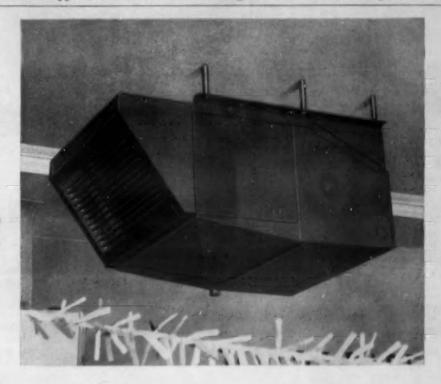
Wing E (40 by 75 ft.) provides complete environmental control for farm animals and houses all operating equipment

and machinery.

Wing F (60 by 120 ft) provides space for a complete refrigeration and air conditioning laboratory for studies in chemical, mechanical, and electrical engineering problems in air conditioning and refrigeration.

The program at the Center will be under the administrative direction of a committee consisting of Prof. H. L. Solberg (chairman), Head of the School of Mechanical Engineering; Dean G. A. Hawkins, Schools of Engineering; Associate Director N. J. Volk of the Agricultural Experiment Station; and Prof. George A. SpenNew adaptable air conditioner

# BUILDS SALES FOR **DEALERS**



# Only Worthington's FLEXI-COOL fits anywhere

FLEXI-COOL'S exclusive sectional construction is ringing up big air conditioning profits for scores of Worthington dealers. Here are just a few of the many comments received:

Elliot-Lewis, Phila., Pa.-"We sold a FLEXI-COOL to an automotive store owner who said, 'If you can hang it from the ceiling, I'll buy it."

Harled Co., E. Aurora, III. - "Our job was to air condition a smart restaurant without disturbing the layout or decor. FLEXI-COOL was the only air conditioner that could do the job."

Refrigeration of North Jersey, Dover, N. J.-"We made five sales recently. In every case, FLEXI-COOL'S sectional construction was the deciding

Modern Heating & Plumbing, St. Louis, Mo.-"A local department store wanted a unit that could be installed in extremely small space, not interfere with traffic, yet function with maximum efficiency. FLEXI-COOL was the only answer-and they bought it."

Take advantage of these top selling features:

• FLEXI-COOL can be installed as a package or with blower, filter and coil remote from condensing

- · Horizontal installation on ceilings.
- · Vertical installation in almost any out-of-the-way floor space, closet or basement.
- Choice of air or water-cooled system.
- Five Year Warranty on refrigeration cycle.
- FLEXI-COOL saves you inventory space.

Cash in on the big sales that FLEXI-COOL offersa few exclusive Worthington franchise opportunities are still available! For complete information, send coupon today! A.6.112

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	& Refrigeration Div.	
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# WORTHINGTON



CLIMATE ENGINEERS TO BUSINESS, INDUSTRY AND THE HOME



# Commercial installations add up to nearly 50% of your market for room air conditioners

# AND COMMERCIAL CONTRACTOR-DEALERS ARE THE KEY TO THESE INSTALLATIONS

Over the last eight years some 2,131,600 room air conditioners have been installed commercially throughout the U. S. by commercial contractor-dealers. This represents nearly 50 per cent of all room air conditioners sold, and in view of the vast untapped prospective commercial market this is only the beginning.

The men who hold the key to this market are the commercial air conditioning contractor-dealers. (And they sell to the residential market, too!)

More commercial air conditioning contractors read Air Conditioning & Refrigeration News than any other publication in the field.

No doubt about it, the News will carry your sales story to contractordealers who sell the bulk of the room air conditioners every year.

These are well established dealers who have sold and will continue to sell to the apartment houses, motels, hospitals... to the barber and beauty shops... to the doctors' and dentists' offices... and to the banks, stores, and office buildings in their many communities.

Any way you add it up, AIR CONDITIONING & REFRIGERATION NEWS is your key to ever-increasing room air conditioner sales in an ever-expanding market—and at a surprisingly low cost to you. For a solid sales foundation tomorrow, advertise now in the News! Do the first job where the first job is being done!

### AIR CONDITIONING & REFRIGERATION

NEWS

The Newspaper That Carries More Advertising By Far Than Any Other Publication In The Field.

The Newspaper of the Industry





450 West Fort Street, Detroit 26, Michigan
NEW YORK, 521 Fifth Ave., MUrray Hill 2-1928—9, Robert M. Price.
CHICAGO, 134 S. LaSalle St., FRanklin 2-8093, Allen Schildhammer.
DETROIT, 450 West Fort St., WOodward 2-0924, J. B. Sullivan.
LOS ANGELES, 4710 Crenshaw Blvd., AXminster 2-9501, Justin Hannon.

### Carrier Units --

(Concluded from Page 1, Col. 8) Wampler, chairman of the board, announced a program for greatly increased sales of room units by Carrier.

### To More Than Double **Room Unit Production**

In outlining the new program, he disclosed that Carrier's production of room air conditioners would be more than doubled during the coming year, and he predicted that within three to five years its sales of such equipment would be at an annual rate of over 200,000 units.

Wampler spoke to a group of over 200 top executives of the nation's largest appliance and RIGHT: Corrier's new "Condepartment stores invited here to preview the new line.

With great emphasis upon the cooperation of leading appliance merchants as a vital factor in volume sales of room air conditioners, Wampler declared:

"I promise you we will do whatever it takes to make it possible for you people to give pliance dealers in boosting us your all-out support, not only during the next few years, but likely that the company will into the room with a reversible always."

One of the basic elements of Carrier's new room air conditioner program is to be completely competitive, he said.

Although the program stresses the cooperation of ap-

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Should now be sent to:
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THE HORTON COMPANY

915 Liberty Ave., Pittsburgh 22, Pa.

10-DAY FREE TRIAL!

AIR CONDITIONERS

. BEVERAGE COOLERS



LEFT: New Carrier "Super Crestline" room air conditioners are said to produce full-rated 3/4 or 1-hp. cooling capacity while reducing electrical requirements. A flush grille features clear plastic "finger flip" controls.

sole Weathermaker" can be built-in-wall as shown here or suspended from the window sill with top projecting 6 in. above sill. The unit is claimed to be the "thinnest"

room air conditioner.



room unit volume, it is not adopt a split-distribution set- design to regulate the direction up with appliance distributors.

three separate groups of models for in-the-window installation and the Console Weathermaker, which is available in 3/4 and 1hp. sizes.

### 3/4, 1, 1 1/2-Hp. Units In Window Line

Window models include the competitively-priced "Starline" in 3/4, 1, and 11/2-hp. sizes, the deluxe "Crestline" in the same modulated control of temperasizes, and the "Super Crestline" featuring the new ¾ and 1-hp. low-current units.

According to William C. models. Egan, room air conditioner mantures of the new models are:

1. A new high-style "flush" grille extending less than 2 in. airflow. Adjustment of Carrier's new lines include lateral deflection of air is also provided on the Crestline and Super Crestline models.

> 2. New "finger flip" clear plastic paddlewheel-type controls which project less than 1/2 in. above the upper surface and "become nearly invisible at a distance of a few feet."

3. A new completely automatic control device known as gold rectangle. providing "power cooling" humidity - available on the Crestline and Super Crestline

4. New automatic controls ager for Carrier, other top fea- for ventilation and pumping out maintained by the thermostat. of exhaust air which start the fan as soon as the outside air damper setting is made.

> The new models have been designated "Room Weathermakers" by Carrier to emphasize their quality relationship operates through a two-step Dimensions are  $12^{11}\%$  in. deep, with the company's larger units. thermostat which 'shifts gears'  $41\frac{1}{2}$  in. long, and  $23\frac{1}{2}$  in. high.

Secret of the performance of the Super Crestlines is a new "constant balance" based on a unique self-governing design for the cooling cycle on which Carrier is now applying for patents, Egan said.

### '3/4-Hp. Unit Has Full Capacity Without Exceeding 7 1/2 Amps'

"In the new Carrier 3/4 hp., full capacity is achieved without exceeding the 71/2-ampere rating by means of a cooling system which no longer calls for a rise in current demand when the unit is exposed to extreme high-temperature starting conditions," it was stated. "Thus the basic rated capacity of the unit need not be sacrificed to allow for unusual operation."

A product of three years of Carrier research and engineering, the new development affects both the design of the compressor and the cooling circuit, Egan

"Since the compressor inherently maintains a constant workload, the unit will continue to operate at excessive outside temperatures such as in desert areas, where conventional units overload," stated.

### 'In Most Cases 3/4-Hp. Unit Can Be Plugged In With Other Appliances'

"The 3/4-hp. Carrier can in most cases be connected to ordinary household electrical circuits with other current consuming devices, provided the total requirements of all equipment plugged into the same branch wiring do not exceed 15 amperes. No special plug or or it can be suspended from the outlet is required.

household circuit as long as it is reserved for the cooling unit regular 3/4-hp. models in the past. It draws 12 amps."

As in the case of the smaller Super Crestline, the constant pacity at rated conditions.

Draftless air circulation is said to be insured by the reversible grille supplied on all reversed, the air leaves the conditioner at a 15° angle, "and rooms,"

Grilles of all units are a installations. neutral shade. As a special deco-

The "finger flip" controls may be set for cooling operation or ventilation, and on Crestline to select the temperature level

Crestline models, Carrier claims, offered with completely automatic control of all functions.

"The new controlling device

ease

frequently cut off because of electrically, reducing fan speed the announcement when the room temperature approaches its desired level.

"This increases dehumidifying action, lowering humidity, helping to maintain constant temperature and preventing frequent 'on-off' cycling."

The Console Weathermaker is claimed to be "the thinnest room air conditioner ever built."

### Console Is Built-In or Suspended from Sill

It can be built into the wall, window sill extending only 6 in. "The 1-hp. 115-volt model upward into the glass area, and can be employed on a standard permitting the window to be closed behind it when not in use.

The Console "is designed for alone, as was the case with easy inclusion of a heating coil replacing a radiator and connected to the same steam or hot water piping," it was said.

"When applied in this fashion balance feature enables it to use it will provide summer cooling full power and produce full ca- and dehumidification, winter heating, and year-round circulation and filtered air ventilation.

"Units can be installed one room at a time without affecting models. When turned one way, the rest of the heating system, the grille directs the cooled air thus permitting gradual convertoward the ceiling as it passes sion to complete air conditionover the 45° angle vanes. When ing of a home or building equipped with 'wet heat.'

"The unit measures can thus be made to flow to the 1211/16 in. from front to back farthest corners of long narrow and half of this depth can be recessed into the wall on built-in

"The outside air duct requires rative touch, the Crestline and an opening through the wall or Super Crestline have a bamboo window only 51/2 in. high and center panel with the Carrier 24% in. long. When built into crest under clear plastic in a the wall in masonry construction, this usually means removal of only two courses of brick.

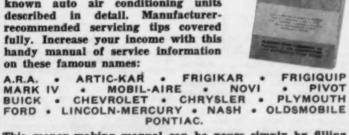
"In window installations, it is ture and better regulation of fan only, are used to regulate provided with a special seal for the opening which permits the and Super Crestline to exhaust window to be fully closed behind air from the room as well, and the air duct when not in use."

> Efficient control of air discharge in all directions is pro-The Crestline and Super vided through adjustable air grilles, the company said. Re-"are the first room units ever turn air is admitted to the underside of the unit. An outside air damper permits filtered ventilation.

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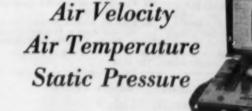
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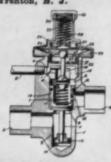
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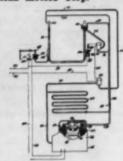
# PATENTS

### Week of May 15

2,745,254. FLUID FLOW CONTROL-LING DEVICE. Hyman Malkoff, Levit-town, Pa., assignor to Kramer Trenton Co., Trenton, N. J.

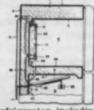


4. A refrigerating system including a compressor, condenser, evaporator and reevaporator all operatively inter-connected, together with a hot gas conduit connecting compressor dis-charge with evaporator, and a valve device positioned between the evaporator and the reevaporator and compressor, said device comprising a casing, an inlet thereinto connected porator with the outlet of the evaporator, an outlet from the casing connected to the inlet of the compressor, a second outinlet of the compressor, a second out-let from the casing connected to the in-let of the reevaporator, and means within the casing for controlling re-frigerant flow therethrough from the inlet to both outlets or only to the last named outlet according to whether the refrigerating system is operating on a refrigerating cycle in which the flow is mainly in gaseous phase or a

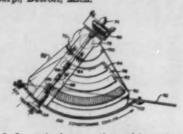


1. Refrigerating apparatus comprising a system having a motor-compres-sor unit, a refrigerant condenser connected to said unit, a refrigerant eva-porator having a liquid refrigerant containing accumulator at its outlet, a vapor return conduit having one end connected to said accumulator above the level of liquid refrigerant therein and the other end thereof connected and the other end thereof connected to said unit adjacent the motor thereof, a supply conduit connected on one end thereof to the condenser and on the other end to said evaporator, a valve controlled by-pass conduit having one end thereof connected to the outlet of said compressor and the other end thereof being connected to the interface of the connected to th let of said evaporator and a valve con-trolled dumping conduit having one end thereof connected to said accumu-lator below the level of liquid refrig-erant therein and the other end there-of being connected to said vapor return

2,745,256. EVAPORATOR OF HIGH THERMAL MASS. Frank A. Schu-macher, Louisville, Ky., assignor to General Electric Co., a corporation of



3. A refrigerator including a storage compartment and a freezer compartment, refrigerant evaporator means in each of said compartments for main-taining the desired temperatures therein, electrically operated refrigerant con-densing means for periodically supply-ing liquid refrigerant to both of said ovaporator means, means responsive to the temperature of the evaporator in said storage compartment controlling the operation of said condensing means and adapted to energize said condensing means only after said storage compartment evaporator has warmed to de-frosting temperature, said freezer compartment evaporator comprising a flat plate including a plurality of substan-tially horizontal passes of refrigerant tubing and water containing recepta-cles mounted on said plate between adjacent tubing passes for increasing the thermal mass of said evaporator.

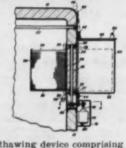


8. In a single operative refrigerating system, a compressor, a condenser, an evaporator, refrigerant flow connec-tions between said compressor, con-denser and evaporator, a prime mover, denser and evaporator, a prime mover, power transmitting means between said prime mover and said compressor including a clutch, blower means for circulating air to be conditioned in thermal exchange relationship with said evaporator, duct means for conveying fresh air into thermal exchange relationship with said evaporator, a fresh air damper in said duct means, a master control element, means responsive to rotation of said master control element for varying the speed of said blower means, means respons of said blower means, means responsive to oscillation of said master control element in one plane for controling said fresh air damper, means responsive to oscillation of said master control element in another plane for controlling the operation of said clutch, said clutch control means including a thermostat arranged to respond to the thermostat arranged to respond to the refrigeration requirements for automatically operating said clutch, and means responsive to movement of said control means for varying the temperature at which said temperature responsive means operate said clutch.

defrosting cycle in which the flow is mainly in liquid phase.

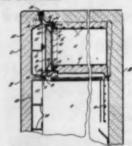
2,745,255. DEPROSTING REPRIGER. ATING APPARATUS. Lawrence A. Philipp, Detroit, Mich., assignor to Margales, Calif.

American Motors Corp.



1. A thawing device comprising means for retaining material in a cold area, and means for raising the temperature of the material, said retaining means including a receptacle movably mounted on a wall separating a cold area from a warm area, said receptacle moving from a position within the cold area to a position in the warm area at a preset time.

2,745,259. REPRIGERATOR WITH MEANS TO COOL SHELVES ADJA-CENT AN INSULATED PREEZING COMPARTMENT, Orson V. Saunders, Dayton, Ohio, assignor to General Motors Corp., Detroit, Mich., a corpora-tion of Delaware.

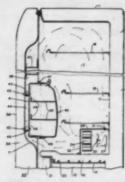


A refrigerator including a cabinet 1. A refrigerator including a cabinet having an open front unfrozen food storage compartment and a front access opening frozen food storage compartment therein insulated from said unfrozen food compartment, a refrigerating system associated with said cabinet including a first evaporator for cooling air in said unfrozen food compartment, a common door extending partment. a common door across the access opening of both of said compartments, an inner door between said common door and said frozen food compartment for closing the access opening thereof, said com-mon door having food supporting shelf means on its inner face located opposite said inner door, means for transferring heat from food products placed on said shelf means to said second evaporator for refrigerating same, last named means including valved air passageways extending through said inner door, and means for maintaining said valved passageways open when the common door is shut and for closing said passageways automatically in to opening said com

2,745,260. HYDRATOR ON REPRIG-BRATOR CABINET DOOR. Orson V. Sannders, Dayton, Ohio, assignor to General Motors Corp., Detroit, Mich., In a refrigerator, a cabinet having

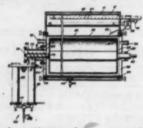
2,745,257. REPRIGERATING APPA- a food storage chamber therein proRATUS. James W. Jacobs, Dayton, vided with a front opening, a door
Ohio, assignor to General Motors
Corp., Detroit, Mich.

A ppa- a food storage chamber therein pronormally closing said chamber opening, a refrigerating system associated with said cabinet including an evaporator for cooling air in said chamber, a hydrator receptacle carried by said



receptacle comprising back wall stationarily mounted upon said door in spaced relation to the inner face thereof forming a flue thereback inner face thereof forming a flue there-between and a cover member pivotally secured to the lower portion of said back wall for vertical swinging move-ment relative thereto, means for cir-culating air over said evaporator to cool and cause the cooled air to flow through said flue for carrying away warm air as it forms in the space be-tween said receptacle back wall and the inner face of said door, said cover member of said hydrator receptacle having partitioning means thereon dividing the interior of the receptacle into compartments, one of said parti-tioning means forming a support withtioning means forming a support within said receptacle above the bottom thereof for receiving and supporting food products therein, and said receptacle cover member together with food products therein being swingable downwardly relative to its attionary, back wardly relative to its stationary back wall into a horizontal plane, when said door is opened, to provide access to the food products at substantially

2,745,261. CONTINUOUS PREEZER. Casper W. Merrill, Logan, Utah.



1. A continuous freezer comprising a 1. A continuous freezer comprising a housing, a refrigerant casing in said housing, a mix chamber in said refrigerant casing, a mixing drum in said mix chamber with said mix chamber having an inlet and an outlet, said refrigerant casing including an apertured baffle plate, a vapor chamber above said refrigerant casing, liquid refrigerant precooling coils in said vapor chamber, and a vapor suction line in said vapor chamber.

2,745,262. REPRIGERATOR GAS LIQUEPIER. Jacob Willem Laurens Kohler, Eindhoven, Netherlands, as-signor to Hartford Bational Bank and Trust Co., Hartford, Conn., a trustee.



1. A refrigerator comprising a freezer; a regenerator; a cooler and two spaces, containing a working medium of invariable chemical composition which traverses a closed thermody-namic cycle while being in the same physical state through said freezer, re-generator and cooler; one space having a relatively lower temperature than the other space; the working medium in each of said spaces varying continuously in volume with a substantia constant relative phase difference; substantially gaseous medium surrounding said freezer being adapted to condense at least at -150° C. on substantially all of the wall of said freezer: and a screen having heat insulation properties ex-tending in a space confronting man-ner for substantially the whole length of said freezer thereby forming an terspace for said gaseous medium to be condensed therein.

# 2,745,263. PORTABLE COOLING UNIT. Alfredo Mender, Chicago, Ill.

Ji de ge he ar pl

W chi

RI

1. A portable cooling unit for trucks, truck trailers, house trailers, kitchens, dwelling and storage rooms, etc., comprising in combination a casing-like frame comprising a rectangular pan-like base having upstanding front, rear and end flanges, a pair of upstanding, laterally spaced and substantially channel form end wall units for said

(Continued on next page)

### PATENTS

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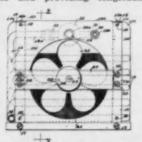
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(Continued from preceding page) frame supported between said base flanges and providing longitudinally

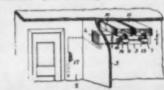


coextensive front and rear flanges, the front flanges of said end wall units being substantially wider than the

providing a central fan receiving opening, said unit rear wall supported by said base member between the rear flange thereof and the lower ends of the rear flanges of said end wall units, fastening means securing said unit rear wall to said rear end wall unit and base member flanges, other fastening means securing said rear wall to said rear end unit flanges, a front panel element secured to and connecting the front flanges of the end wall units adjacent the top thereof whereby to cooperate with the latter and the front flange of said base unit to provide a rectangular cold air discharge opening at the front of said unit and occupying the major portion of said unit front in alignment with the fan-receiving opening of said unit rear wall, a cooling coll extending between said end wall units and having an inlet at the other end. end wall units and having an inlet at one end and an outlet at the other end, said coil supported by said end wall

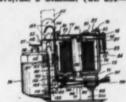
said rear flanges, an upstanding rear units between said flanges to be pro-wall for said cooling unit coextensive tected thereby, there being an expan-in height with said end wall units and providing a central fan receiving open-inlet thereof and having adjustment thereof; a pump having an intake port inlet thereof and having adjustment means operable through a hole in said unit rear wall, a removable top sure for said unit, said front panel hav-ing a substantially coextensive ining a substantially coextensive in-turned flange at its upper edge coop-erating with the upper ends of said end wall units to support said closure, a forwardly turned keeper flange at the top edge of said rear wall and overlying the rear edge of said closure, said end wall units having integral horizontal flange-connecting top por-tions, closure fasteners engaging the latter, a motor-carried fan secured to said rear end member flanges and dis-posed opposite said fan-receiving open-ing therein, and said coil outlet lying behind the widened front flange of one of said end wall units to be protected

2,745,802. AUTOMATIC AIR REGU-LATING CONTROL DEVICE. William L. Hand, Hammond, Ind. Application March 16, 1955, Serial No. 494,779. 11 Claims. (Cl. 236—13.)



An automatic air control system comprising a warm air feeder duct, a cold air feeder duct, a branch duct communicating with each of said feeder ducts through separable inter-ceptor units, each of said interceptor ceptor units, each of said interceptor units including a tube and a set of rings movable into and retractible from one of said feeder ducts, said rings being curved inwardly to deflect and turn air from said feeder ducts through said tubes, and a thermostatically controlled motor for automatically move. trolled motor for automatically mov-ing the tube and rings of each inter-ceptor unit simultaneously in opposite directions transversely relative to said feeder ducts upon variations between the thermostat setting and the tem-perature of room in which the thermo-stat is located to increase the diver-sion of air from one of said ducts and proportionally decrease the diversion of air from said other duct to main-tain the total air diverted from said feeder ducts at a constant volume and to regulate the air temperature in the room in which the thermostat is lo-

2,745,630. CONTROL MEANS FOR 2,745,630. CONTROL MEANS POB-SOLEHOID ACTUATING DEVICE. Claude M. Garner, Clayton, Mo., as-signor to Missouri Automation Control Corp., St. Louis, Mo., a corporation of Missouri. Original application June 19, 1946, Serial No. 677,630. Divided and this application March 18, 1982, Serial No. 276,782. 8 Claims. (Cl. 251—130.)



1. A valve operating means including a coil, an armature wholly situated exteriorly of the coil and movable upon energization of the coil, an operating member adapted to be removed by the armature, manual means to operate said operating member including a first member, movable from a rea first member movable from a re leased position into position to be engaged by the armature and returned to released position upon energization of the coil, a second member engageable with the operating member to able with the operating member to move the same, means connecting the two members so that when the first member is moved to its position to be engaged by the armature the sec-ond member will be moved to actuate the operating member, and means rethe operating member, and means re-leasably holding the manual means in said position, the coil upon energiza-tion being adapted to actuate the armature to engage the first member, return the same to its released posi-tion, and to release the second mem-

2,745,641. BEVERAGE DISPENSER. William H. Jacobs, Newton, Mass. Ap-plication March 16, 1953, Serial No. 342,677. 11 Claims. (Cl. 259—36.)

1. A liquid dispenser comprising: a

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heating and air conditioning controls

an asset. Minimum of three years perience. Give all particulars in first letter. BOX A5635, Air Conditioning & Refrigeration News.

AIR CONDITIONING and refrigeration equipment wholesaler (Southern California) has opening for experienced application and sales engineer. Financial interest available for man capable of managing this fast growing leader in the field. Give complete background data in your first letter. Confidence respected. BOX A5641, Air Conditioning & Refrigeration News.

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H. L. BOGGESS & SONS, Liberty,
Missourl, P. O. Box 137.

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age and experience. BOX A5634, Air Conditioning & Refrigeration News.

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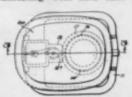
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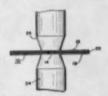
Location New York City-Our organization knows of this ad. Write in con-fidence to Box 1000, Realservice Advty. Agency, 110 West 34 St., N.Y.C.

thereof; a pump having an intake port communicating with said tank and a



discharge port; a discharge conduit leading from said discharge port; leading from said discharge port; means for driving said pump; and a standpipe leading upward into said tank, having its lower end connected to said conduit, said standpipe hav-ing an orifice above the level of liquid in the tank, and an orifice below said level, said latter orifice being adapted to discharge substantially tangentially to the walls of said refrigerating ele-

cal refrigerating element mounted in said tank and spaced from the walls thereof; a pump having an intellegation of the space of the sp Ohio, assignor to General Motors Corp., Detroit, Mich., a corporation of Dela-ware. Application Jan. 19, 1953, Serial No. 332,057. 1 Claim. (Cl. 219—12.)



The method of manufacturing plate The method of manufacturing plate type receptacles which comprises placing two complementary plates together with a fuscable bonding material between the two plates, heating the assembly to fuse the bonding material, allowing the plates to cool, and thereafter resistance braxing the area adjacent the edge portion of said plates to seal the edges so as to prevent the formation of frost blisters.

# ernment Contracts

### GENERAL SERVICES ADMINISTRATION

NOTICE TO SMALL FIRMS

Shelby Air Force Depot, Wilkins Air Force Station, Shelby, Ohio, Atta.: Directorate Procurement and Production.

INSTALL 80 TONS OF AIR CONDITIONING with the necessary cooling and reheat coils, fans, ductwork and plenum chamber, and equipment room with a packaged water saver device in strict accordance with description of work technical provisions and drawing—Job—IFB 23-602-57-18B—Bid Opening 22 Oct. 56.

AIR FORCE

Base Contracting Office, Offutt Air Force Base, Nebr.

AIR CONDITIONING FOR OFFICERS' FIELD MESS BUILDING, Offutt Air Force Base, Nebr.—Job—IFB 25-600-87-27—Bid Opening 24 Sept. 56.

Procurement and Contracting Office, Ardmore Air Force Base, Okla.

AIR CONDITIONING OF TWO BLDGS. by Installation of Evaporative condensers, compressors, Air Handling units and controls, Ardmore Air Force Base, Okla.—Job—IFB 34-610-67-3—Bid Opening 24 Sept. 56.

Base Procurement Office, Eglin Air Force Base, Fla.

The following items are procured under IFB 08-603-57-117B—Bid Opening

he following items are procured under the control of the control o

Air Force Contracting Office, 3860 AB Wing, Maxwell Air Force Base, Ala. MODIFICATION AND AIR CONDITIONING ACADEMIC CLASSROOM 171-153, Building 505, Maxwell Air Force Base, Ala.—Job—IFB 01-600-57-43—Bid Opening 16 Oct. 56. Opening 16 Oct. 56.

INSTALLATION OF AIR CONDITIONING SYSTEM in Building 741. Maxwell Air Force Base, Ala.—Job—IFB 01-600-57-42—Bid Opening 16 Oct. 56.

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## Refrigeration Statistics for 1954--

other companies in the indus-

The bureau claims it is the best value measure available for complete with furnace, rose Philco 'Talking' -comparing the relative economic from 12,862 units in 1953 to importance of manufacturing 15,932 in 1954. Heat pumps among industries and geographical areas.

### **Refrigeration Machinery Industry Defined**

The refrigeration machinery industry is defined as manufacturing establishments engaged in the manufacture of mechanical and absorption refrigerators for commercial, industrial, and household use; refrigeration machinery; ice-making machinery and equipment; refrigerated showcases and cabinets; and complete air conditioning units for domestic, commercial, and industrial use.

In commenting on the data published, the bureau said that total cost of materials and total value of shipments of the industry have not been published due to the extensive duplication contained in these data. This duplication results from intraindustry shipments of certain products by some establishments for use as materials by others.

"For this reason," it stated, "the 'primary product specialization ratio,' a measure of the extent to which plants classified in an industry 'specialize' in making the products regarded as primary to the industry, could not be computed precisely.

"The ratio, however, is between 85 and 100, with the principal secondary products by establishments shipped classified in this industry consisting of electric appliances, pumps and compressors, aircraft parts, and ordnance.

"Since this duplication is also contained in the value of refrigeration machinery shipped by all producers, the total of such shipments is not shown in Table 3.

While Table 3 compares values of shipments between 1954 and 1947, a comparison is possible between some items listed and figures gathered by the Census Bureau for 1953. The 1953 figures were published by the News in its Aug. 2, 1954 issue.

The value of shipments for compressors and compressor units rose from \$121,054,000 in 1953 to \$162,991,000 in 1954. While the number of compressors and compressor units for all refrigerants except ammonia and all uses except household refrigerators in sizes of 71/2 hp and below dropped from 2,370,-538 in 1953 to 2,195,780 in 1954, their value rose from \$102,901,-000 to \$106,762,000.

Value of shipments of condensing units rose from \$74,-013,000 in 1953 to \$85,240,000 in 1954. Gains in shipments of water-cooled hermetic units and larger size water-cooled open units plus larger size ammonia units accounted for the increase. Shipments of air-cooled units of all types were off in 1954.

Shipments of window-type air conditioners in 1954 rose 18% over those of 1953, moving from 1,017,699 to 1,344,653

(Concluded from Page 1, Col. 2) units. Other self-contained air sults when some companies use conditioners, however, registered to 5,674 in 1954. Refrigerated inventories at the retail level caused by exceptionally cool as materials the products of a 23% drop in sales, falling unit cooler shipments slipped from 119,594 in 1953 to 92,241 in 1954.

> Year-round air conditioners, jumped from 986 units in 1953 to 1,900 in 1954.

chassis for air conditioning chairman, said it is "absolutely turer and distributor inventory went from 20,363 units in 1953 to 46,821 in 1954.

conditioning units 1953 to 106,003 in 1954.

Shipments of packaged ice at Nashville." making machines dropped from

Evaporative condenser shipments rose from 5.508 in 1953 slightly from 89,532 units in 1953 to 88,630 in 1954.

(Concluded from Page 1, Col. 4) appropriate to do so."

In New York City, Victor Shipments of refrigeration Emanuel, Avco president and false that Philco has acquired the assets and name of the when related to the increase in Shipments of remote type air Bendix Home Appliance Div. or sales, and also to the fact that nearly that any negotiations are under doubled in the two years, mov- way other than those for the ducing 1957 models in July of ing up from 59,682 units in manufacture of Philco laundry this year." equipment in the Bendix plant

26,699 in 1953 to 23,162 in 1954. in the appliance industry for "can't be handled without too Self-contained, refrigerated some time that Avco is inter- much disturbance to 1957 sales mechanical dehumidifiers were ested in disposing of its Crosley programs," Jones believes.

# units in 1953 and 104,107 in Room Unit Sales 1,500,000 for '56 --

\$125,000.

"We feel that the retail inconstant, and that present inventories at the dealer level are probably not much beyond that figure," said George Jones, Jr., ARI managing director.

"Furthermore, the manufacincrease is not too significant some manufacturers began pro-

While the inventory of room air conditioners is "higher than lines will apparently be offering Rumors have been circulating is desirable," it is not one that radical innovations in their de-

(Concluded from Page 1, Col. 4) than-anticipated inventory was on Aug. 31, 1955, were around weather in July and August, Jones emphasized that the industry had set an all-time sales ventory picture remains fairly record with only one good constant, and that present in month of "air conditioning weather."

> This would seem to indicate that two or three extended hot spells next summer might push room air conditioner sales to a new high.

How much of a disturbance to prices and sales programs the carried-over 1956 merchandise may cause will depend somewhat on how much change comes about in the design and styling of 1957 models. Many of the sign and styling, whereas there were not many styling changes in 1956 as compared to 1955



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